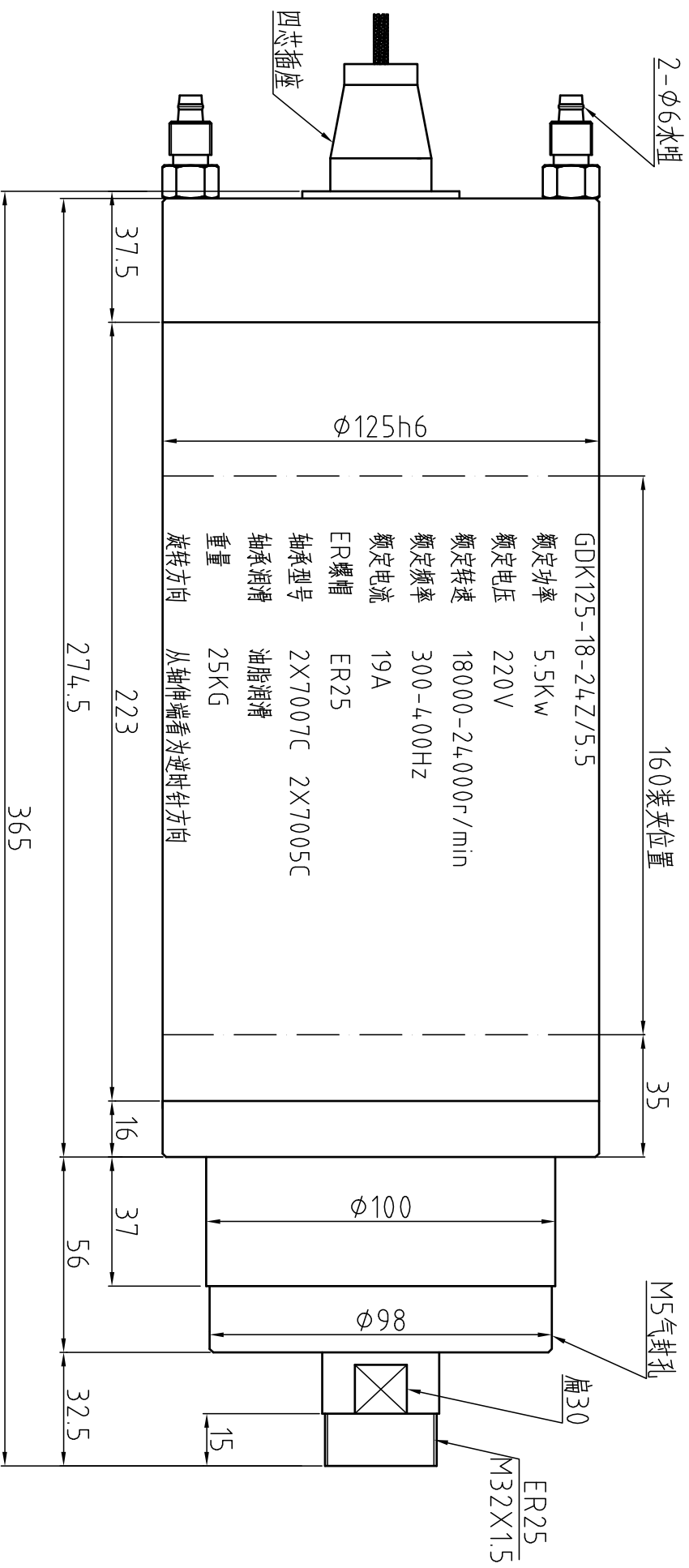




## 接线说明

|    |                                                                                       |
|----|---------------------------------------------------------------------------------------|
| 管脚 | 四芯插座                                                                                  |
| 1  | U变频器相位                                                                                |
| 2  | V变频器相位                                                                                |
| 3  | W变频器相位                                                                                |
| 4  | 接地线  |

特别警告：

1. 电主轴安装必须在装夹位置, 否则易造成轴承损坏!
  2. 压缩空气必须是清洁干燥的, 过滤精度 0.1 微米! 气压 0.1~0.2 MPa, 气封常开。
- 建议使用两级过滤, 过滤精度分别为 5 微米 / 0.1 微米, 并且空气过滤器带自动排泄装置。

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |    |    |       |    |       |  |  |  |    |  |    |  |    |  |    |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |   |  |   |  |   |  |   |  |  |  |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|----|----|-------|----|-------|--|--|--|----|--|----|--|----|--|----|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|---|--|---|--|---|--|---|--|--|--|
| 二极220V                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |    |    |       |    |       |  |  |  |    |  |    |  |    |  |    |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |   |  |   |  |   |  |   |  |  |  |
| 外形图                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  |    |    |       |    |       |  |  |  |    |  |    |  |    |  |    |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |   |  |   |  |   |  |   |  |  |  |
| GDK125-18-24Z/5.5                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  |    |    |       |    |       |  |  |  |    |  |    |  |    |  |    |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |   |  |   |  |   |  |   |  |  |  |
| <table border="1"> <tr> <td colspan="2">阶段</td> <td colspan="2">标记</td> <td colspan="2">重量</td> <td colspan="2">比例</td> <td colspan="2"></td> </tr> <tr> <td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> <tr> <td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> <tr> <td colspan="2">共</td><td colspan="2">张</td><td colspan="2">第</td><td colspan="2">张</td><td colspan="2"></td> </tr> </table> |  |    |    |       |    |       |  |  |  | 阶段 |  | 标记 |  | 重量 |  | 比例 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 共 |  | 张 |  | 第 |  | 张 |  |  |  |
| 阶段                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |  | 标记 |    | 重量    |    | 比例    |  |  |  |    |  |    |  |    |  |    |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |   |  |   |  |   |  |   |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |    |    |       |    |       |  |  |  |    |  |    |  |    |  |    |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |   |  |   |  |   |  |   |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |    |    |       |    |       |  |  |  |    |  |    |  |    |  |    |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |   |  |   |  |   |  |   |  |  |  |
| 共                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  | 张  |    | 第     |    | 张     |  |  |  |    |  |    |  |    |  |    |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |   |  |   |  |   |  |   |  |  |  |
| 标记                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |  | 处数 | 分区 | 更改文件号 | 签名 | 年、月、日 |  |  |  |    |  |    |  |    |  |    |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |   |  |   |  |   |  |   |  |  |  |
| 设计                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |  |    |    | 标准化   |    |       |  |  |  |    |  |    |  |    |  |    |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |   |  |   |  |   |  |   |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |    |    |       |    |       |  |  |  |    |  |    |  |    |  |    |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |   |  |   |  |   |  |   |  |  |  |
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|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |    |    |       |    |       |  |  |  |    |  |    |  |    |  |    |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |   |  |   |  |   |  |   |  |  |  |
| 审核                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |  |    |    |       |    |       |  |  |  |    |  |    |  |    |  |    |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |   |  |   |  |   |  |   |  |  |  |
| 工艺                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |  |    |    |       | 批准 |       |  |  |  |    |  |    |  |    |  |    |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |   |  |   |  |   |  |   |  |  |  |