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Date: 26-Feb-2024

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HENKEL CORPORATION 14000 JAMBOREE ROAD, IRVINE, CALIFORNIA, 92606 U.S.A.

## The following sample(s) was/were submitted and identified by the applicant as:

Sample Submitted By	:	HENKEL CORPORATION
Sample Name	:	ADHESIVE
Style/Item No.	:	8008MD
Sample Receiving Date Testing Period	:	21-Feb-2024 21-Feb-2024 to 26-Feb-2024

**Test Results** 

: Please refer to following pages.

Test Requested	Conclusion
RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU	PASS
Other items : - Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α- HBCDD, β- HBCDD, γ- HBCDD) - Beryllium (Be) - Phthalates (DIDP, DINP, DNOP)	See Results





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## **Test Part Description**

No.1 : GRAY PASTE

### Test Result(s)

Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Cadmium (Cd)	With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.	mg/kg	2	n.d.	100
Lead (Pb)	With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.	mg/kg	2	n.d.	1000
Mercury (Hg)	With reference to IEC 62321-4: 2013+ AMD1: 2017, analysis was performed by ICP-OES.	mg/kg	2	n.d.	1000
Hexavalent Chromium Cr(VI)	With reference to IEC 62321-7-2: 2017, analysis was performed by UV-VIS.	mg/kg	8	n.d.	1000
Monobromobiphenyl		mg/kg	5	n.d.	-
Dibromobiphenyl		mg/kg	5	n.d.	-
Tribromobiphenyl		mg/kg	5	n.d.	-
Tetrabromobiphenyl		mg/kg	5	n.d.	-
Pentabromobiphenyl		mg/kg	5	n.d.	-
Hexabromobiphenyl		mg/kg	5	n.d.	-
Heptabromobiphenyl		mg/kg	5	n.d.	-
Octabromobiphenyl		mg/kg	5	n.d.	-
Nonabromobiphenyl		mg/kg	5	n.d.	-
Decabromobiphenyl		mg/kg	5	n.d.	-
Sum of PBBs	With reference to IEC 62321-6: 2015,	mg/kg	I	n.d.	1000
Monobromodiphenyl ether	analysis was performed by GC/MS.	mg/kg	5	n.d.	-
Dibromodiphenyl ether		mg/kg	5	n.d.	-
Tribromodiphenyl ether		mg/kg	5	n.d.	-
Tetrabromodiphenyl ether		mg/kg	5	n.d.	-
Pentabromodiphenyl ether		mg/kg	5	n.d.	-
Hexabromodiphenyl ether		mg/kg	5	n.d.	-
Heptabromodiphenyl ether		mg/kg	5	n.d.	-
Octabromodiphenyl ether		mg/kg	5	n.d.	-
Nonabromodiphenyl ether		mg/kg	5	n.d.	-
Decabromodiphenyl ether		mg/kg	5	n.d.	-
Sum of PBDEs		mg/kg	-	n.d.	1000

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Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Butyl benzyl phthalate (BBP)		mg/kg	50	n.d.	1000
Dibutyl phthalate (DBP)	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	1000
Di-(2-ethylhexyl) phthalate (DEHP)	analysis was performed by GC/MS.	mg/kg	50	n.d.	1000
Diisobutyl phthalate (DIBP)		mg/kg	50	n.d.	1000

Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Diisodecyl phthalate (DIDP) (CAS No.: 26761-40-0, 68515-49-1)		mg/kg	50	n.d.	-
Diisononyl phthalate (DINP) (CAS No.: 28553-12-0, 68515-48-0)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	-
Di-n-octyl phthalate (DNOP) (CAS No.: 117-84-0)		mg/kg	50	n.d.	-
Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α- HBCDD, β- HBCDD, γ- HBCDD) (CAS No.: 25637-99-4, 3194- 55-6 (134237-51-7, 134237-50-6, 134237-52-8))	With reference to IEC 62321-9: 2021, analysis was performed by GC/MS.	mg/kg	20	n.d.	-
Beryllium (Be) (CAS No.: 7440-41-7)	With reference to US EPA 3050B: 1996, analysis was performed by ICP-OES.	mg/kg	2	n.d.	-

### Note :

- 1. mg/kg = ppm ; 0.1wt% = 0.1% = 1000ppm
- 2. MDL = Method Detection Limit
- 3. n.d. = Not Detected (Less than MDL)
- 4. "-" = Not Regulated
- 5. Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019. According to this rule, the judgement of conformity is based on the comparing test results with limits.

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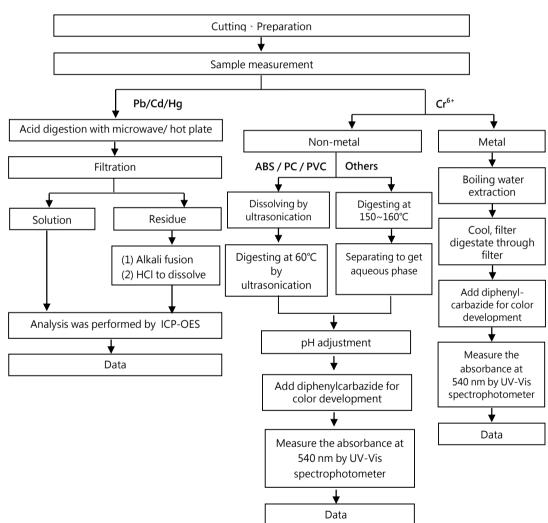
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## Analytical flow chart of heavy metal

These samples were dissolved totally by pre-conditioning method according to below flow chart.



 $(Cr^{6+} test method excluded)$ 

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## First testing process Sample pretreatment Optional screen process Confirmation process Screen analysis Sample extraction / Soxhlet method ♥ Concentrate/Dilute extracted solution ▼ Filter ¥ GC/MS ¥ Data

Analytical flow chart - PBBs / PBDEs

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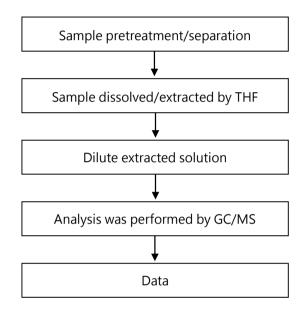
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Analytical flow chart - Phthalate

## [Test method: IEC 62321-8]



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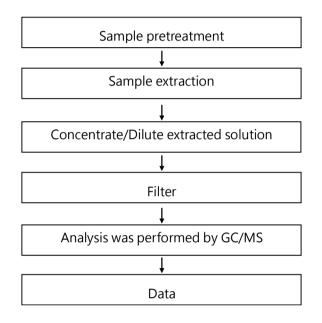
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## Analytical flow chart - HBCDD



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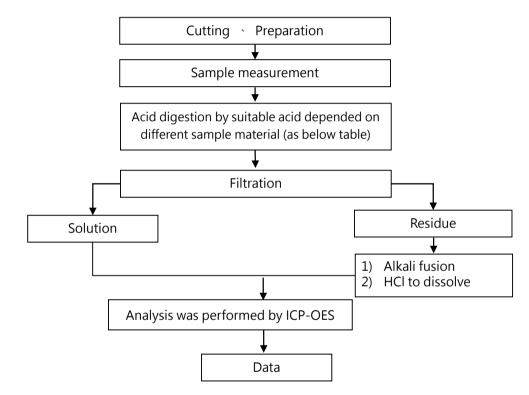
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## Flow chart of digestion for the elements analysis performed by ICP-OES

These samples were dissolved totally by pre-conditioning method according to below flow chart.



Steel, copper, aluminum, solder	Aqua regia, HNO <sub>3</sub> , HCl, HF, H <sub>2</sub> O <sub>2</sub>		
Glass	HNO <sub>3</sub> /HF		
Gold, platinum, palladium, ceramic	Aqua regia		
Silver	HNO <sub>3</sub>		
Plastic	H <sub>2</sub> SO <sub>4</sub> , H <sub>2</sub> O <sub>2</sub> , HNO <sub>3</sub> , HCl		
Others	Added appropriate reagent to total digestion		

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\* The tested sample / part is marked by an arrow if it's shown on the photo. \*

# Of Of

\*\* End of Report \*\*

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