

JYC 纪元

高频成就瞬间

JYC 纪元 · HF Drying in seconds



佛山市纪元高频设备有限公司
Foshan Jiyuan High Frequency Equipment Co., Ltd

广东省佛山市顺德区五沙工业园顺昌路10号
No. 10, Shunchang Road, Wusha, Shunde, Foshan City, Guangdong Province
<http://www.jiyuanhf.com>(国内/Domestic) <http://www.jychfcn.com>(国外/Overseas)
jiyuangp@126.com(国内/Domestic) info@highfrequency.com.cn(国外/Overseas)
+86-757-22202889(固话) 137-2859-3849(手机)



企业抖音号



企业公众号



官方网站

JYC 纪元 · 高频成就瞬间

2022 第一册

瞬干·瞬拼技术



High frequency board joining · High frequency frame assembly
High frequency drying · High frequency bent wood · High frequency composite



高频成就瞬间

- 微胶工艺** 微胶工艺的应用每平方厘米只需要0.02g，大大降低了成本，拼板粘性更强，效果更好
- 瞬间干燥** 高频干燥，内外同时加热，木材受热均匀，平衡水份不产生“三废”，保持环境干净无异味，更加环保
- 同步脱水** 在真空低温的情况下快速脱水，避免干裂根据木材厚度、密度、含水率，灵活调整干燥工艺
- 牢固性能** 水性胶分子渗透到木材里面，稳定性强，粘合更牢固木材干燥过程中处于受压状态，消除木材应力，木材不易变形
- 耐水性能** 采用胶水抗回潮性强，不易脱落，质量稳定均衡木材含水率，保障木材不变色、不开裂

HF Drying in seconds

- Less glue technology** The application of less glue technology only needs 0.02g/cm². The cost is greatly reduced,the joining is more sticky,and the effect is better.
- Drying in second** High-frequency drying, heating inside and outside at the same time, the wood is heated evenly, and the moisture is balanced Does not produce "three wastes", keeps the environment clean and odor-free, and is more environmentally friendly
- Synchronous dehydration** Dehydrate quickly under vacuum and low temperature to avoid dry cracking According to wood thickness, density and moisture content, the drying process can be flexibly adjusted
- Firmness** Water-based glue molecules penetrate into the wood, with strong stability and stronger bonding The wood is under pressure during the drying process to eliminate the wood stress, and the wood is not easy to deform
- Water resistance** Adopted glue has strong anti-retrospective properties, is not easy to fall off, and the quality is stable Balance the moisture content of the wood to ensure that the wood does not change color or crack



纪元·实力

JYC Strength

Since 1993

三十年的技术积累和丰富的制造经验，
致力于高频加热技术和设备的研发、制造和销售

30 years of technical accumulation and rich manufacturing experience,
Committed to the R&D, manufacturing and sales of high-frequency heating technology and equipments

佛山市纪元高频设备有限公司的前身——石家庄开发区纪元高频电气公司成立于1993年。公司一直致力于高领介质加热技术和设备的研发、制造和销售。30年的技术积累和丰富的制造经验。纪元公司与中国木工机械行业同步成长，见证了木工机械行业从小到大，从弱到强的发展历程。公司2005年被推举为中国林业机械协会理事单位，是高频木工机械行业唯一一家理事。2012年纪元公司成为中国林产工业协会木材干燥专业委员会常务理事单位，是修订木材真空干燥设备行业标准的起草单位之一，2020年被选举为伦敦木工机械商会理事单位。

公司具有高频、自动化、机械设计、木材干燥等各专业技术人员组成的研发团队，专注于高频新技术和新工艺的研发和设计，到目前为止已有十多种系列产品、几十种规格型号高频介质加热设备，主要产品：高频(高周波)发生器、高频拼板机、高频组框机、高频木材真空干燥机、高频弯曲木压机、高频复合压机等。产品应用于家具、地板、人造板、包装、乐器、工艺品、竹材加工、塑胶、纺织、烟草、食品、药品、化工等众多行业和领域。除了以上定型产品以外，纪元公司可以根据用户的实际需求，提供个性化的高频单机设备和智能化生产线。我们的产品遍布世界各地，已出口至欧洲、美洲、非洲、亚洲及大洋洲等四十多个国家和地区。目前纪元公司拥有几十项专利技术，这些技术填补了高频介质加热领域的空白。

纪元公司与国内部分科研机构 and 高等院校进行广泛联系和密切合作，参与相应机构研发课题，提供实验用高频设备。我们将一如既往专注高频加热技术领域，以打造高品质智能化高频设备为己任，创造高频领域国际一流品牌。

Shijiazhuang development zone JIYUAN electric Co., LTD, the predecessor of foshan JIYUAN high-frequency equipment Co.,LTD, was established in 1993. The company has been committed to the high frequency medium heating technology and equipment research and development, manufacturing and sales, which has 30 years of technical accumulation and rich manufacturing experience. JIYUAN company and China woodworking machinery industry growth, witnessed the woodworking machinery from small to large, from weak to strong development process. In 2005, the company was elected as the director of China forestry machinery association, which is the only director of the high frequency woodworking machinery industry. In 2012, JIYUAN company became the standing director of the wood drying professional committee of China national forest product industry association, and was one of the cooperative units to revise the industry standard of wood vacuum drying equipment. Elected as the director unit of Lunjiao Woodworking Machinery Chamber of Commerce in 2020.

JIYUAN has a research and development team composed of high-frequency, automation, mechanical design, wood drying and other professional and technical personnel, focusing on the research and development and design of high-frequency new technologies and new processes. So far, there are more than ten series of products, dozens of Specifications and models of high-frequency dielectric heating equipment, the main products: high-frequency (radio-frequency) generator, high-frequency panel machine, high-frequency frame machine, high-frequency wood vacuum dryer, high-frequency bending wood press, high-frequency composite press etc. Products are used in furniture, flooring, wood-based panels, packaging, musical instruments, handicrafts, bamboo processing, plastics, textiles, tobacco, food, medicine, chemicals and many other industries and fields. In addition to the above stereotyped products, JYC Company can provide personalized high-frequency stand-alone equipment and intelligent production lines according to the actual needs of users. Our products are all over the world and have been exported to more than 40 countries and regions in Europe, America, Africa, Asia and Oceania. At present, JYC has dozens of patented technologies, which fill the gap in the field of high-frequency dielectric heating.

JIYUAN company has extensive contacts and close cooperation with some domestic scientific research institutions and institutions of higher learning, participating in the research and development projects of the corresponding institutions, and providing high-frequency equipment for experiments. We will continue to focus on the field of high-frequency heating technology, to create high-quality intelligent high-frequency equipment as our own responsibility, to create a world class brand in the field of high-frequency.



纪元·发展

JYC Develop

我们，一直在创新
以打造高品质智能化高频设备为己任

We are always innovating
Taking the responsibility of creating high-quality intelligent
high-frequency equipment

JYC began in 1993, the first application of high-frequency heating technology to the wood furniture industry
And passed the national high-frequency radiation standard enterprise

纪元始于1993，首次将高频加热技术应用于木业家具行业
并通过国家级检测高频辐射标准企业

1993~1998



第一个五年阶段

第二个五年阶段



1999~2004

第一台高频木材真空干燥机
推出高频设备自动化人机界面操作系统
取得行业内高频木材干燥首个发明专利

The first high-frequency wood vacuum dryer
Launched HF equipment automation man-machine interface operating system
Obtained the first invention patent for high-frequency wood drying in the industry

Be the first to pass the ISO9001 quality system certification in the industry
Became the governing unit of China Forestry Machinery Association

率先在同行通过ISO9001质量体系认证
成为中国林业机械协会理事单位

2005~2010



第三个五年阶段

Established Guangdong production base
The first high-frequency compound press was applied
to the wooden door industry

成立广东生产基地
第一台高频复合压机应用到木门行业

2017~2022



第五个五年阶段

第四个五年阶段



2011~2016

第一台组框机进入定制家具行业
荣获国家高新技术企业
选举为全国木材干燥专业委员会常务理事单位

The first framing machine entered the custom furniture industry
Won the National High-tech Enterprise
Elected as the executive director unit of the National Wood Drying Professional Committee



纪元·技术

JYC Technology

国内合作院校 Domestic partner schools

中国林科院、南京林业大学
北京林业大学、北京建筑大学
东北林业大学、浙江农林大学、华南农业大学

国外合作院校 Foreign partner schools

俄勒冈州立大学、田纳西州立大学、宾夕法尼亚州立大学



20+

实用新型专利证书
Certificate Of
Utility Model Patent

10+

发明专利证书
Certificate Of
Invention Patent

6+

欧盟CE认证
EU CE
certification



经验丰富的研发团队，10年木工机械行业从业经验的成员15名，硕士学历团队成员5名，本科学历团队成员10名，组成强大的自主研发专业团队。

The experienced R&D team has 15 members with 10 years of experience in the woodworking machinery industry, 5 members of the master's degree team, and 10 members of the bachelor's degree team, forming a strong independent R&D professional team.

产品生产严格遵循ISO9001和CE品质标准，选取国内外优质机架材料和机组配件，以严谨的态度、标准化的生产模式制造出优质的产品。

Product production strictly comply with ISO9001 and CE quality standards, selects high-quality frame materials and unit accessories at home and abroad, and produces high-quality products with a rigorous attitude and standardized production mode.

成熟的加工工艺，确保设备的外观、耐用性达到行业高标准；专业的质检设备，确保设备长时间保持高精度、高稳定的运行。

Mature processing technology ensures that the appearance and durability of the equipment meet the industry's high standards; professional quality inspection equipment ensures that the accuracy of the equipment remains stable and high for a long time.





纪元·服务

JYC Service

72h

专业技术员72小时内到达，现场解决复杂技术问题。

Professional technicians will arrive within 72 hours to solve complex technical problems on site.

24h

区域办事处24小时响应，到现场解决一般技术问题。

The regional office responds 24 hours a day and goes to the site to solve general technical problems.

0s

技术咨询时刻在线，为您解决常见问题。

Technical consultation is always online to solve common problems for you.



*部分出口国家(排名不分先后) *Some exporting countries (in no particular order)

Application network
应用网络

定制家具
板式家具
木门企业
橱柜卫浴
地板企业
集成材企业
乐器音箱

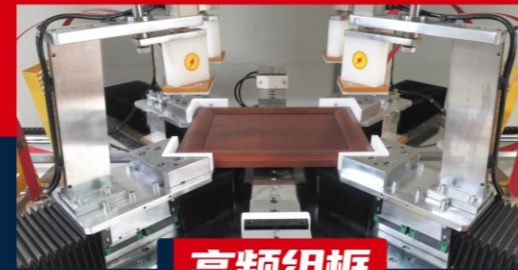
2022+
已服务客户数量
Number of customers served

JYC 纪元

*部分国内客户(排名不分先后) *Some domestic customers (in no particular order)



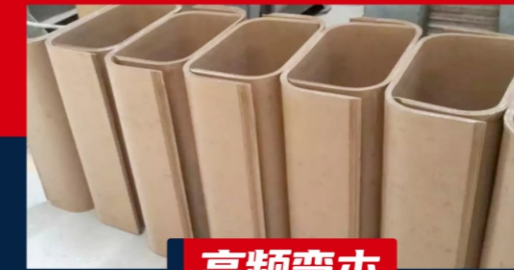
高频拼板



高频组框



高频干燥



高频弯木



高频复合

全自动拼板产线方案 Full automatic board joining press line solution	05	木门组装产线方案 Wooden door assembly line solution	21	高频木材真空干燥机 HF wood vacuum dryer	47	高频弯曲木压机(单向) HF curved plywood bending press(single direction)	55	木门复合产线方案 HF wooden door composite production line solution	63
高频拼板机 HF Board Edge Gluing Press	07	高频精密组框机 HF precision frame assembly machine	23	高频木材真空干燥机应用现场 Application site of HF wood vacuum dryer	49	高频弯曲木压机(三向) HF curved plywood bending press(three direction)	57	高频复合压机 HF laminate press	65
高频全自动拼板生产线(侧涂胶) HF automatic board joining machine(side gluing)	09	高频精密组框机(智能版) HF precision frame assembly machine(smart version)	25			高频实木弯曲设备 HF solidwood bending press	58	高频复合压机(通过式) HF composite press(pass-through)	67
高频拼板机(薄板专用) HF thin board joining press	10	高频精密组框机(柜体) HF precision frame assembly machine(cabinet)	26			高频发生器 HF generator	60	高频线条压合机 HF line pressing machine	68
高频拼板机(双台面) HF double table edge gluing press	11	高频精密组框机(斜面) HF precision frame assembly machine(slant)	27					高频复合地板压贴机 HF laminate floor pressing machine	70
高频拼板机(斜升式) HF slat board edge gluing press	12	高频精密组框机(抽屉) HF precision frame assembly machine(drawer)	28					高频乐器胶合组装设备 HF musical instrument gluing assembly equipment	71
高频拼板机(大尺寸) HF large size board edge gluing press	13	高频精密组框机(盒子/相框) HF precision frame assembly machine(box/photo frame)	29					高频木焊机 HF wood welder	72
高频拼板机(小尺寸) HF small size board joining press	14	高频精密组框机(自动出料) HF precision framing machine(automatic discharge)	30						
涂胶机 Glue spreader	18	高频精密组框机(四点) HF precision frame assembly machine(4 points heating)	31						
		高频单角组框机(打钉) HF single corner assembly machine(with nails)	32						
		高频斜面框架组合机 HF slant door assembly machine	33						
		通过式高频框架组合机 HF pass-through frame assembly machine	35						
		通过式高频组门机 HF pass-through door assembly machine	36						
		高频方框组框机 HF box frame assembly machine	37						
		高频方柱组框机 HF square column assembly machine	38						



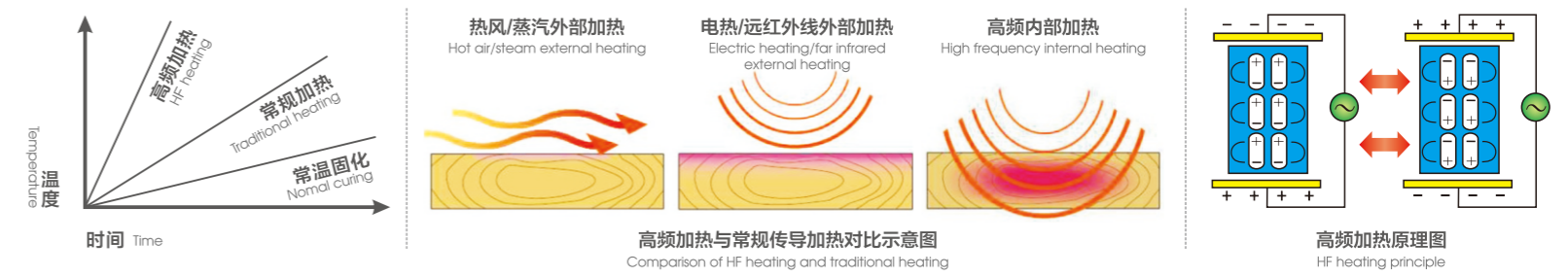


纪元·高频

JYC High Frequency

介质就是通常所说的绝缘物质，如木材、塑料、粮食、烟草、食品、纤维制品、胶粘剂、水等。高频就是把工频交流电通专用高频设备产生高频振荡电场。高频加热就是利用高频振荡电场的能量对电介质类材料进行加热。介质材料在高频电场作用下，其分子和原子中正负电荷产生高频率的交替位移，分子和原子的热运动加剧，从而使材料得到加热。热量是在被加热材料内部产生的，因此加热速度快、加热时间短、热效率高。

The medium is the so-called insulating material, such as wood, plastic, grain, tobacco, food, fiber products, adhesive, water and so on. High frequency is to pass power frequency alternating current to special high frequency equipment to generate high frequency oscillating electric field. High-frequency heating is to use the energy of a high-frequency oscillating electric field to heat dielectric materials. Under the action of a high-frequency electric field, the dielectric material produces high-frequency alternating displacements of positive and negative charges in its molecules and atoms, and the thermal movement of the molecules and atoms is intensified, so that the material is heated. The heat is generated inside the heated material, so the heating speed is fast, the heating time is short, and the thermal efficiency is high.



High Speed 速度快

加热速度快、效率高。如果工件厚度小于20mm，传导加热时间一般为1min/mm，大于此厚度热传导的时间将大大延长；而工件厚度对高频加热的影响就小得多。工件越厚，高频加热的优势越明显。

Fast heating and high efficiency. If the thickness of the workpiece is less than 20 mm, the conduction heating time is generally 1 min/mm, and the time for heat conduction greater than this thickness will be greatly extended; and the effect of the thickness of the workpiece on the high frequency heating is much smaller. The thicker the workpiece, the more obvious the advantages of high frequency heating.

Uniformity 均匀性

加热均匀性好，由于是电场穿透加热，电磁场中的介质均匀升温，使材料加热部分内外均匀，有效增强胶水的固化强度和平衡木材含水率，提升产品质量稳定。

The heating uniformity is good. Because the electric field penetrates the heating, the medium in the electromagnetic field heats up evenly, so that the heating part of the material is uniform inside and outside, which effectively enhances the curing strength of the glue and balances the moisture content of the wood, and improves the stability of the product quality.

Selectivity 选择性

高频加热具有加热选择性，由于在一定频率下，各种物质的损耗因数不同，吸收的电场能量也不同。适当的选择频率可以使同处在电场之中的某一物质进行加热，大大提高加热效率，降低能耗。

High-frequency heating has heating selectivity. Since the loss factor of various substances is different at a certain frequency, the absorbed electric field energy is also different. Appropriate selection frequency can heat a certain substance in the electric field, greatly improving heating efficiency and reducing energy consumption.

Controllability 可控性

高频加热通电即热，断电就停止加热。加热效果可通过加热时间和调整功率来方便控制。高频加热的自动化高精度的控制形式可方便与厂家其他生产设备进行数字化管理连接。

High-frequency heating is hot when power is on, and stops heating when power is off. The heating effect can be easily controlled by heating time and adjusting power. The automatic and high-precision control form of high-frequency heating can be easily and effectively connected with the manufacturer's production equipment.

Small footprint 占地小

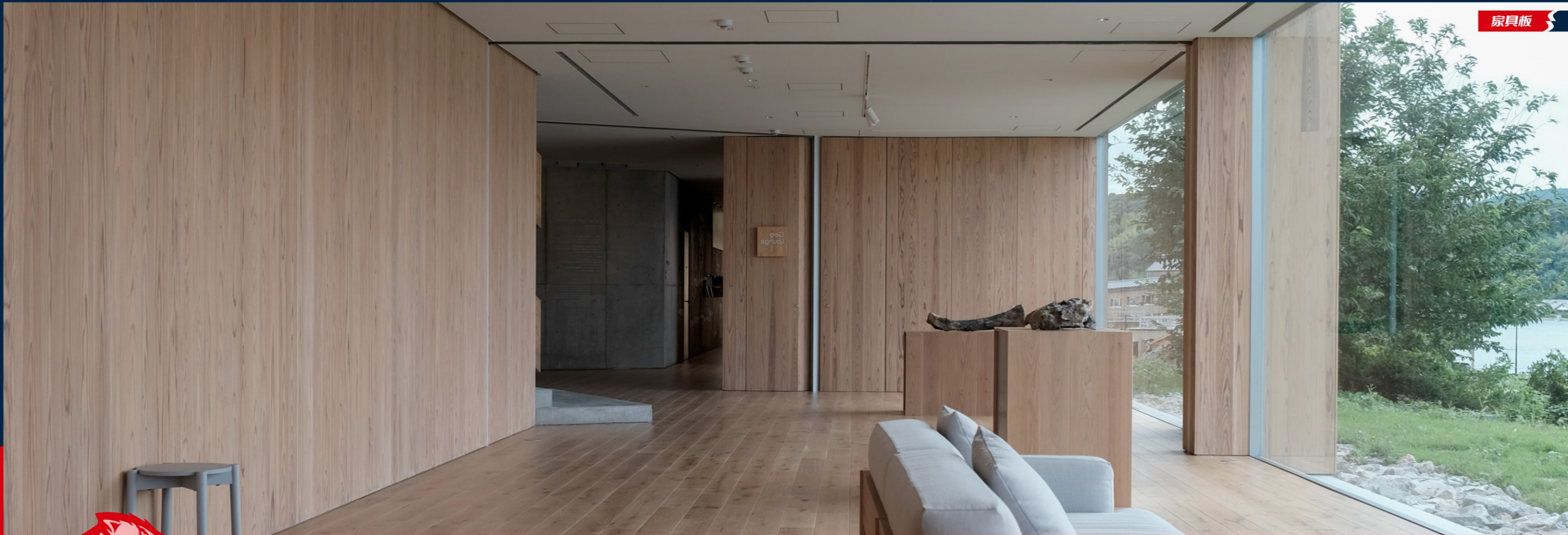
适用于自动化生产，占用场地小，劳动强度低，实现省时省薪的工业时代。

It is suitable for automated production, with small space occupation, low labor intensity, and realizing the industrial era of saving time and wages.

Environmental 环保性

生产过程中不会产生有毒、有害气体及粉尘，更符合环保要求。通过有效控制，使高频电场辐射达到国家及国际安全标准，给操作人员一个优良的环境。

The production process will not produce toxic and harmful gases and dust, which is more in line with environmental protection requirements. Through effective control, the high-frequency electric field radiation can reach national and international safety standards, giving operators an excellent environment.



家具板

直拼板

L型门套线

橱柜芯板



High frequency Board joining

高频拼板 坚·不可摧

效率高¹ · 平整度高² · 质量稳定³

拼板效率高，出材率高，劳动成本低

选择性加热可检验出含水率超标的材料

High efficiency, High flatness, Stable quality

High efficiency, high output rate and low labor cost

Selective heating detects materials with excessive moisture content



专注于客餐厅、卧室及全屋定制家居产品的研究、开发和销售。致力于为全球家庭提供舒适、安全、环保、人性化的客餐厅及卧室家居产品。



全球最大的集装箱及相关设备主要供应商，集装箱产量连续8年世界第一，全球市场份额超过50%，是全球唯一能提供所有集装箱品种并拥有完全知识产权的集装箱供应商。



亚振家具是集家具设计研发、生产制造、营销以及家居文化研究于一体的企业集团。企业拥有现代化生产制造基地，占地260亩，拥有120000平方米的钢结构工业标准化厂房。



美克自1990年进入家具制造业起，以较高的年均增长率，发展成为中国最大的家具制造企业之一。确立全球化的市场战略，建设覆盖全球的营销网络，分布在北美、欧洲、亚洲、大洋洲、南美、非洲世界六大洲。



全自动拼板产线方案

Fully automatic joining Production line solution

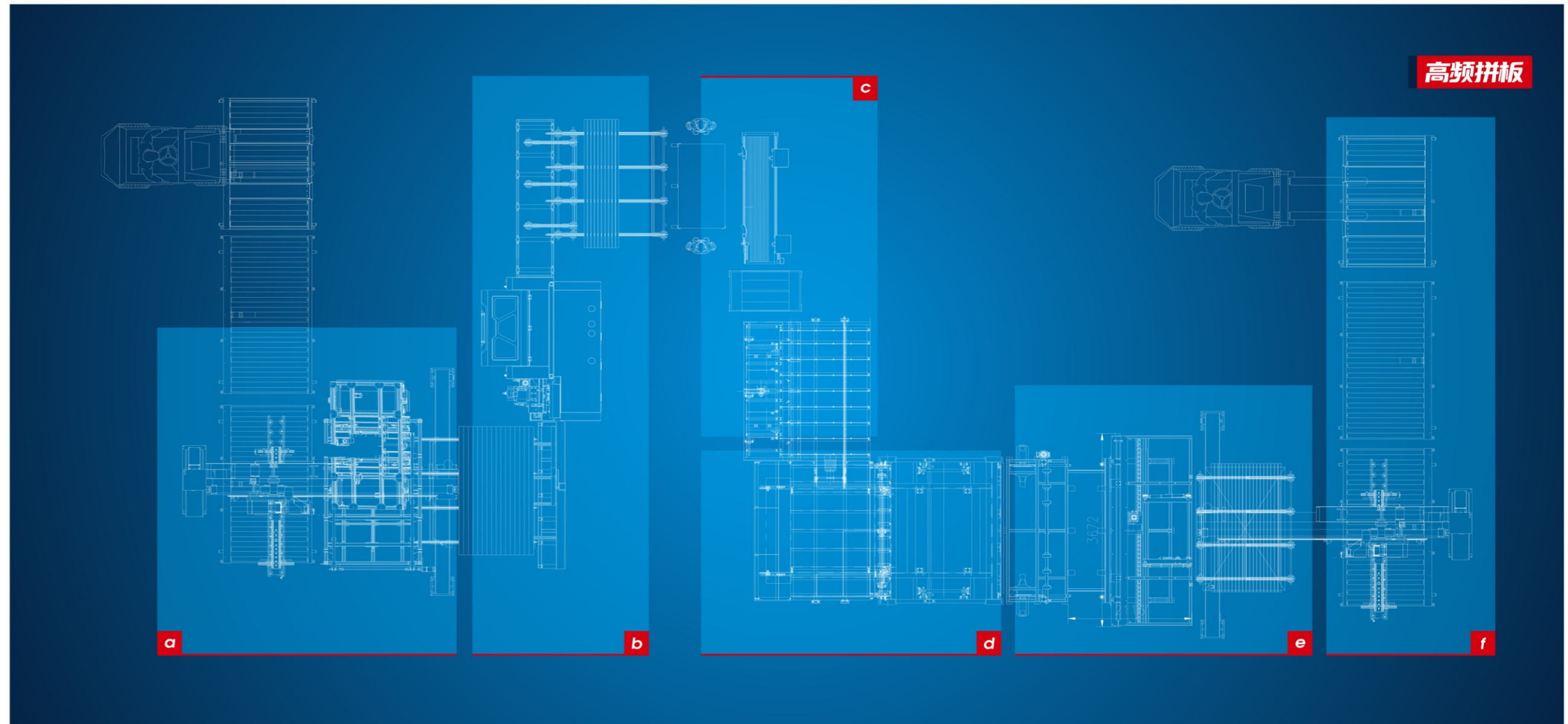


扫码观看视频
Watch the video

- 龙门上料工艺段
Gantry feeding process section
- 四面刨削工艺段
Four-sided planer process section
- 涂胶排料工艺段
Gluing process section
- 高频拼板工艺段
High frequency joining process section
- 自动锯料工艺段
Automatic sawing process section
- 自动码垛工艺段
Automatic palletizing process section

高效稳定¹ · 降低成本² · 产量提升³

Efficient and stable, Reduce costs, Increase output



高频拼板

动力地辊将木料送到
龙门上料机进行吸盘上料

木料经过四面刨
下/内/外/上四面精刨

精刨后木料进入自动
涂胶区，涂胶后自动排料

将排好的木料送入
高频主机，加压、加热

拼好的板材两端
齐边，横向精准锯切

龙门吸盘将锯切好
的板料自动堆放

适用于批量指接集成材、直拼板、家具拼板的拼接
It is suitable for the splicing of batch finger-jointed lamellae, straight joining panels and furniture joining panels.



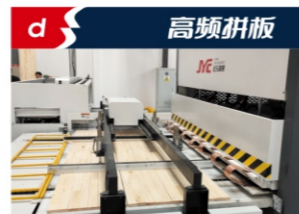
Floor rollers send the wood to the Gantry feeding machine for feeding



The wood is planed on all sides. Bottom /inside/outside/upper fine planing



After fine planing, the wood enters the gluing and automatically discharges



Put the lined wood in HF host, pressurized and heated



The board is flush with the edge, and the transverse sawing is precise



Gantry suction cups will palletize the sawn boards.

技术参数 / Technical parameter		GP-1
产能输出	Capacity output	480张板/8小时 480pcs/8h
人员配置	Staffing	1人/1worker
高频功率	HF power	30KW
拼板台面	Joining countertops	2500*1250 mm
压力配置	Pressure configuration	56T
工艺流程	Process flow	整线 Full Automatic Production Solution



高频拼板机 CE

High frequency
Joining machine

数据化生产¹ · 送料平稳² · 出材率高³

适用于家具板、直拼板、集成材、木门橱柜芯板的拼接
及木门封边，L型门套线拼接等
短板、长板、厚板、薄板、超厚板、红木板、门线条、门边框...

Digital production, Stable feeding, High yield

It is suitable for the joining of furniture panels, straight panels, laminated timber,
And wooden door cabinet core panels
And wooden door edge sealing, L-shaped door cover line joining, etc.
Short board, long board, thick board, thin board, super thick board, red wood board, door line, door frame..



扫码观看视频
Watch the video





高频全自动拼板机(侧涂胶)

High frequency automatic joining machine (Side gluing)



扫码观看视频
Watch the video



高频拼板机(薄板专用)

High frequency joining press (For thin board)



扫码观看视频
Watch the video



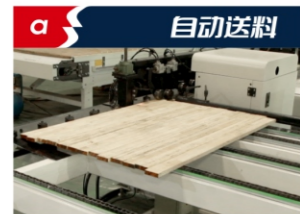
自动送料、涂胶
排料、拼板、码垛

自动涂胶系统
省胶20-30%以上

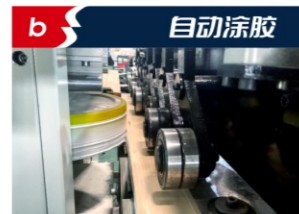
全自动生产线
仅需1人操作，劳动强度低

全自动拼板生产线
加工现场

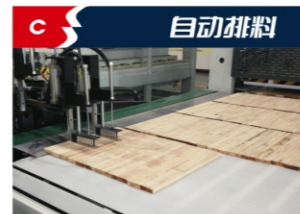
全自动流水线作业
大大提升产量



Automatic feeding and gluing
Nesting, joining, palletizing



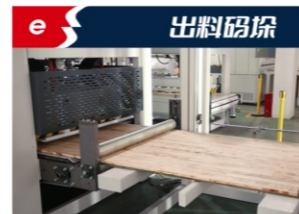
Automatic gluing system
Save more than 20-30% of glue



Automatic production line Only one
person to operate, low labor intensity



Automatic production site joining
Processing site



Fully automatic assembly line operation
Greatly increase production

针对2-6mm
的板材拼接

加热仅需30-60秒
生产更高效、快捷

宽度可连续拼接
尺寸可定制

可加装
自动锯板功能

压力、定位数控调整
精确度高，板面平整



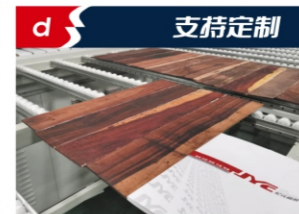
For 2-6mm
panel joining



Heating only takes 30-60 seconds
Production is more efficient and faster



Width can be continuously joining
Size can be customized



Can be optional
automatic sawing function



Numerical control adjustment of
pressure and positioning
High accuracy, flat surface



高频拼板机(双台面)

High frequency board edge glue press(Dual working tables)



扫码观看视频
Watch the video



高频拼板机(斜升式)

High frequency press machine (Ramp up type)



扫码观看视频
Watch the video



双工作台交替进出
摆件、拼板同步进行

工作台即摆料台
解决送料板条错位问题

适合各种长度规格
出材率高

一键式操作
双向加压

设备占地面积小
空间利用率更大

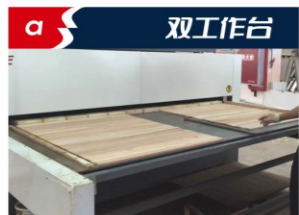
适用于家具板、直拼板
集成板、木门芯板拼接

加热仅需30-60秒
生产更高效、快捷

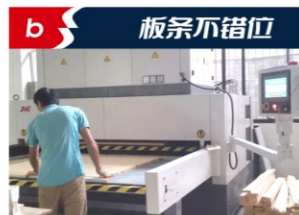
一键式操作
轻松拼板

同时适用木门封边
L型门套线拼接等

支持远程维护
及系统升级



Two workbenches alternate in and out
Simultaneous arranging boards
and splicing



The work table is also a preparation stage
Good feeding slots
Solve the problem of board strip misalignment



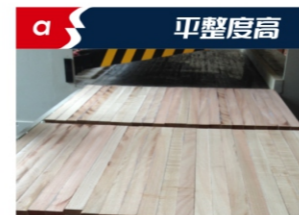
Suitable for various length
specifications High yield rate



One-button operation
Two-way compression



The equipment occupies a small area
Greater space utilization



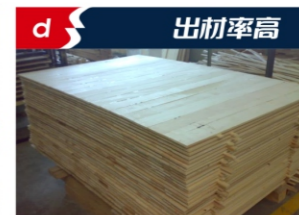
Suitable for straight joining
Integrated board,
core board joining



Heating only takes 30-60 seconds
Production is more efficient and faster



One-button operation
Easily joining



At the same time suitable for wooden
door edge sealing
L-shaped door line joining, etc.



Support remote maintenance
and system upgrade



高频拼板机(大尺寸)

High frequency joining machine (Large size)



扫码观看视频
Watch the video



高频拼板机(小尺寸)

High frequency joining machine (Small size)



扫码观看视频
Watch the video



适用长料拼板
实现分段连续拼接

链板式输送带
送料平稳不错位

压力、定位数控调整
精确度高，板面平整

只针对胶缝加热
每张板只需60-180秒

支持远程维护
及系统升级

适用于小尺寸
板材拼接

加热仅需30-60秒
生产更高效、快捷

一键式操作
轻松拼板

倾斜式台面
取放工件更方便

压力、定位数控调整
精确度高，板面平整



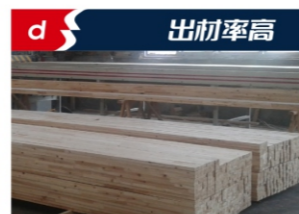
a 长料拼板
Suitable for long material joining
Realize segmented
continuous joining



b 送料平稳
Chain conveyor belt
The feeding is stable and good



c 精确度高
Numerical control adjustment of
pressure and positioning
High accuracy, flat surface



d 出材率高
Heating only for glue joints
Each board only takes 60-180 seconds



e 智能生产
Support remote maintenance
and system upgrade



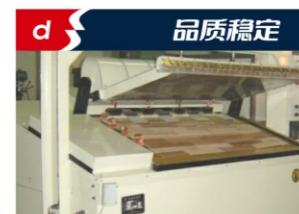
a 小尺寸拼板
Suitable for small size
sheet joining



b 高效生产
Heating only takes 30-60 seconds
Production is more efficient and faster



c 操作简单
One-button operation
Easily joining



d 品质稳定
Tilting table
Pick and place work easier



e 精确度高
Numerical control adjustment of
pressure and positioning
High accuracy, flat surface

注：可根据用户的不同需求定制。

Note: It can be customized according to the different needs of users.



高频拼板机(链板式)

High frequency joining press (Conveyor type)

技术参数 / Technical parameter		GJB2513-L56-JY	GJB3213-L68-JY	GJB4213-L100-JY	GJB5213-L112-JY	GJB6213-L140-JY
电源	Power supply	AC 380V,50Hz	AC 380V,50Hz	AC 380V,50Hz	AC 380V,50Hz	AC 380V,50Hz
高频功率	HF power	20KW	30KW	40KW	50KW	60KW
高频频率	Rated frequency	6.78-13.56MHz	6.78-13.56MHz	6.78-13.56MHz	6.78-13.56MHz	6.78-13.56MHz
加工尺寸	Processing size	2500mm × 1300mm	3200mm × 1300mm	4200mm × 1300mm	5200mm × 1300mm	6200mm × 1300mm
加工厚度	Processing thickness	8-80mm	8-80mm	8-80mm	8-80mm	8-80mm
竖向压力	Vertical pressure	20T	20T	40T	40T	50T
侧向压力	Horizontal pressure	36T	48T	60T	72T	90T
进/出料方式	In and out way	链板式输送/滚筒台 Chain conveyor/roller table	链板式输送/滚筒台 Chain conveyor/roller table	链板式输送/滚筒台 Chain conveyor/roller table	链板式输送/滚筒台 Chain conveyor/roller table	链板式输送/滚筒台 Chain conveyor/roller table

注：可根据用户的不同需求定制。

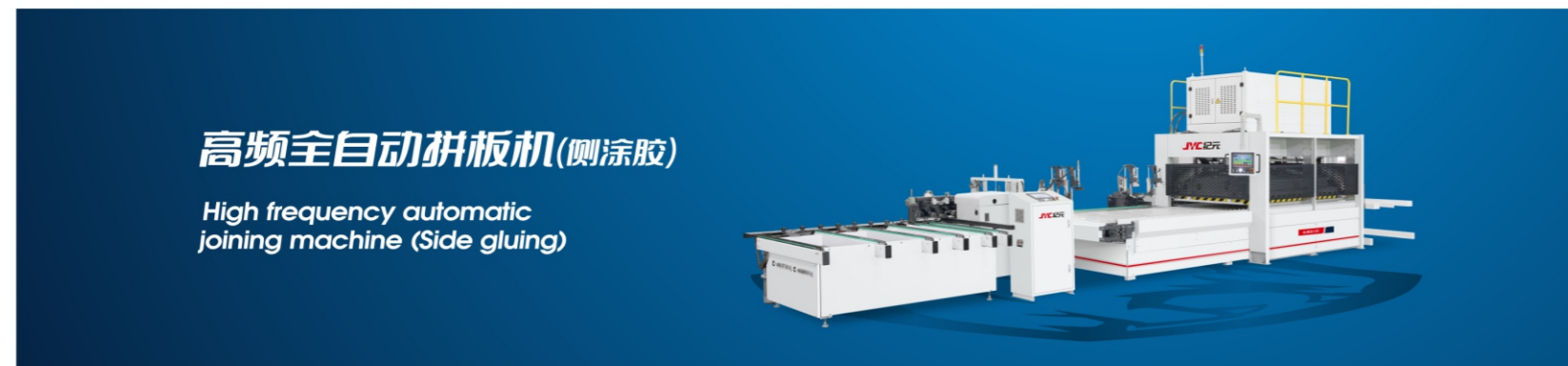
Note: It can be customized according to the different needs of users.



高频拼板机(薄板专用)

High frequency joining press (For thin board)

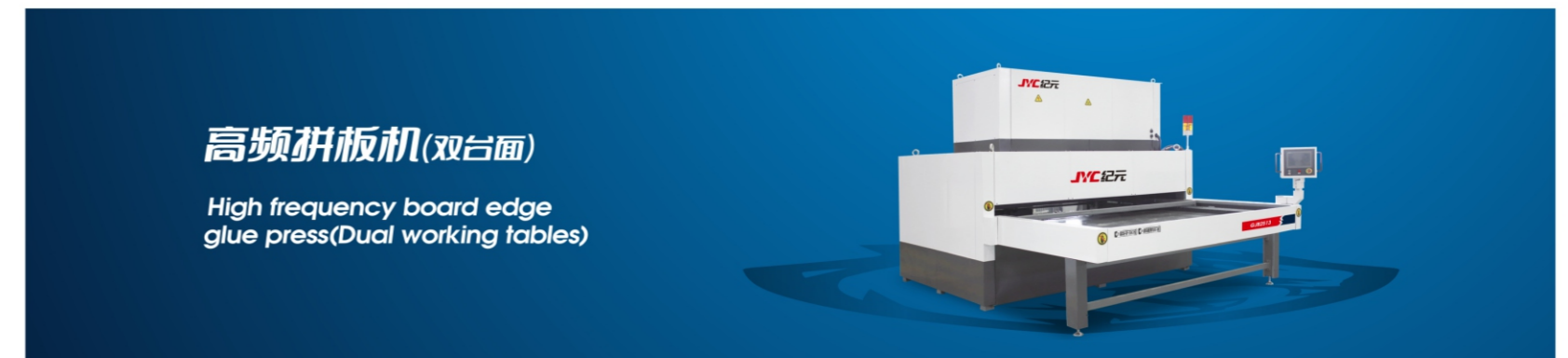
技术参数 / Technical parameter		GJB2506-BL-JY	GJB3004-BL-JY	GJB3206-BL-JY
电源	Power supply	AC 380V,50Hz	AC 380V,50Hz	AC 380V,50Hz
高频功率	HF power	20KW	20KW	30KW
高频频率	Rated frequency	6.78-13.56MHz	6.78-13.56MHz	6.78-13.56MHz
拼板厚度	Joining thickness	2-6mm	2-6mm	2-6mm
拼板长度	Joining length	2500mm	3000mm	3200mm
拼板宽度	Joining width	650mm	400mm	650mm
自动锯板	Automatic sawing board	有Yes	有Yes	有Yes



高频全自动拼板机(侧涂胶)

High frequency automatic joining machine (Side gluing)

技术参数 / Technical parameter		GJB2513X-L56-JY
电源	Power supply	AC 380V,50Hz
高频功率	HF power	30KW
高频频率	Rated frequency	6.78-13.56MHz
加工尺寸	Processing size	2500mm × 1300mm
加工厚度	Processing thickness	10-60mm
竖向压力	Vertical pressure	20T
侧向压力	Horizontal pressure	36T
涂胶方式	Gluing method	自动侧涂Automatic side gluing
排料方式	Nesting method	自动Automatic
出料方式	Outlet method	自动码垛Automatic palletizing



高频拼板机(双台面)

High frequency board edge glue press (Dual working tables)

技术参数 / Technical parameter		GJB2513-S56-JY
电源	Power supply	AC 380V,50Hz
高频功率	HF power	20KW/30KW
高频频率	Rated frequency	6.78-13.56MHz
加工尺寸	Processing size	2500mm × 1300mm
加工厚度	Processing thickness	10-60mm
竖向压力	Vertical pressure	20T
侧向压力	Horizontal pressure	36T
送料方式	Feeding method	双台面交替Alternating double countertops

注：可根据用户的不同需求定制。

Note: It can be customized according to the different needs of users.

高频拼板机(大尺寸)

High frequency puzzle machine (Large size)



技术参数 / Technical parameter		GJB4813-L112-JY	GJB6210-L140-JY
电源	Power supply	AC 380V,50Hz	AC 380V,50Hz
高频功率	HF power	50KW	60KW
高频频率	Rated frequency	6.78-13.56MHz	6.78-13.56MHz
加工尺寸	Processing size	4800mm × 1300mm	6200mm × 1000mm
加工厚度	Processing thickness	10-80mm	10-80mm
竖向压力	Vertical pressure	40T	50T
侧向压力	Horizontal pressure	72T	90T
进出料方式	In and out way	链板式输送/滚筒台/码垛台Chain conveyor/roller table/palletizer	链板式输送/滚筒台/码垛台Chain conveyor/roller table/palletizer

注：可根据用户的不同需求定制。

Note: It can be customized according to the different needs of users.

高频拼板机(斜升式)

High frequency edge glue joining press (Ramp up type)



技术参数 / Technical parameter		GJB1608-T19-JY	GJB2513-T27-JY	GJB2513-T45-JY
电源	Power supply	AC 380V,50Hz	AC 380V,50Hz	AC 380V,50Hz
高频功率	HF power	20KW	20KW	20KW/30KW
高频频率	Rated frequency	6.78-13.56MHz	6.78-13.56MHz	6.78-13.56MHz
竖向压力	Vertical pressure	4T	6T	9T
侧向压力	Horizontal pressure	15T	21T	36T
加工尺寸	Processing size	1600mm × 800mm	2500mm × 1250mm	2500mm × 1250mm
加工厚度	Processing thickness	8-40mm	8-60mm	8-80mm
送料方式	Delivery method	推板式/滚筒台Pusher/Roller Table	推板式/滚筒台Pusher/Roller Table	推板式/滚筒台Pusher/Roller Table

高频拼板机(小尺寸)

High frequency joining machine (Small size)



技术参数 / Technical parameter		GJB1206-X16-JY	GJB1608-X20-JY
电源	Power supply	AC 380V,50Hz	AC 380V,50Hz
高频功率	HF power	15KW	20KW
高频频率	Rated frequency	6.78-13.56MHz	6.78-13.56MHz
加工尺寸	Processing size	1200mmx600mm	1600mmx800mm
加工厚度	Processing thickness	6-40mm	6-40mm
竖向压力	Vertical pressure	4T	4T
侧向压力	Horizontal pressure	8T	12T
纵向压力	Longitudinal pressure	4T	4T

涂胶机

Glue spreader



技术参数 / Technical parameter		MB400-JY	MB6204-JY
电源	Power supply	AC 380V,50Hz	AC 380V,50Hz
电机功率	Motor power	0.8KW	1.1KW
涂胶宽度	Glue width	400mm	400mm
胶辊直径	Rubber roller diameter	130mm	200mm
涂胶速度	Gluing speed	12m/min	18m/min
涂胶形式	Gluing	自重式下涂胶Self-weight bottom gluing	滚压式上涂胶Roll-on gluing



High frequency Frame assembly machine

高频组框 牢·不可破

效率高¹ · 自动化² · 安全性³

快速胶合组装，有无木榫都可拼接，无需钉钉
受力胶合拼接，组框后强度更高，质量更牢固

High efficiency, Automation, Safety

Fast gluing and assembly, can be joining with or without dowels, no nailing is required
Forced gluing and joining, higher strength after framing, and stronger quality



是国内最早致力于研发、生产、销售木质复合门的知名品牌。现拥有庆元、嘉善两大生产基地，总占地面积500多亩，员工3600多人。年产210万套实木复合门。



专业专注于全屋定制领域，依据消费者之需，全面布局“衣柜、橱柜、木门、护墙、成品、窗帘”多品类齐头并进的大家居战略，重点发展全屋套系，为消费者提供全屋一站式整体解决方案。



公司于2003年7月起开始生产、销售定制衣柜以来，公司凭借量身定制衣柜和壁柜门相结合的崭新产品概念，品牌先后被评为“读者最喜爱的建材品牌”、“中国衣柜行业十年影响力品牌”等。



以整体橱柜为龙头，带动相关产业发展，包括全屋定制、衣柜、卫浴、金属门窗、装甲门、软装、厨房电器、家具、家居用品、整装大家居等，是国内综合型的现代整体家居一体化服务供应商。



木门组装产线方案

Wooden door
Assembly line solution



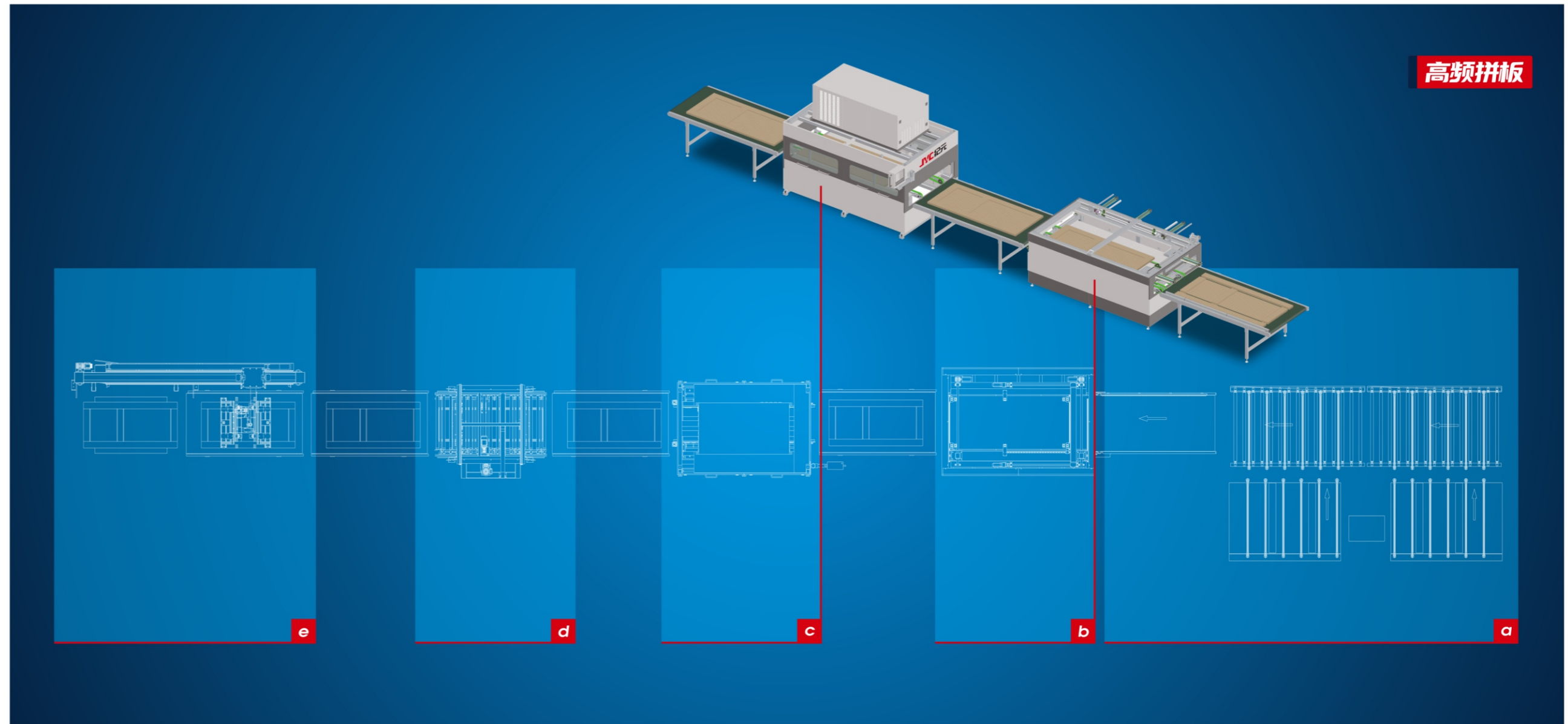
扫码观看视频
Watch the video

高频拼板

- 预拼料工艺段
Pre-assembled process section
- 预组装机工艺段
Pre-assembly process section
- 高频组门工艺段
HF door assembly process section
- 自动翻板工艺段
Auto flipping process section
- 自动码垛工艺段
Auto palletizing process section

一分钟一扇门¹ · 通过式加工²

One door per minute, Pass-through processing



将木门各部件预拼
自动翻转送到组装线

预拼好的木门加压、规方
确保拼接紧密

木门通过高频加热组装
使胶水快速固化

清洁木门溢出的胶剂
确保表面干净

将装好的木门采用
龙门式吸盘自动码垛卸料

适用于实木门、免漆门、复合门、衣柜门等框架类产品的快速拼装

It is suitable for rapid assembly of frame products such as solid wood doors, paint-free doors, composite doors, wardrobe doors, etc.



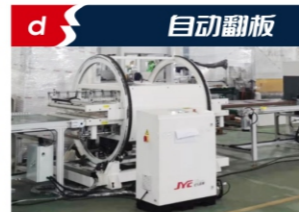
Wooden door parts pre-assembled
Automatic flip to the assembly line



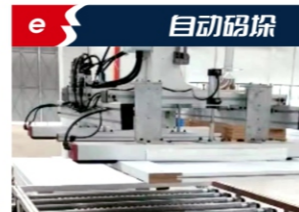
Assembled wooden door is pressurized
and normalized to ensure tightness



Wooden doors are assembled by
HF heating, Fast-curing glue



Clean glue spills from wooden doors
Make sure the surface is clean



Installed wooden doors. Suction
cup automatic palletizing and unloading

技术参数 / Technical parameter

技术参数 / Technical parameter		GZX-1
产能输出	Capacity output	480张板/8小时 480pcs/8h
人员配置	Staffing	1 worker
高频功率	HF power	10KW/20KW
加工尺寸	Processing size	2500*1100mm
工艺流程	Process flow	整线 Full Automatic Production Solution



高频精密组框机 CE

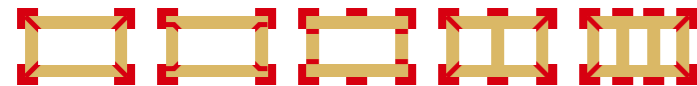
High frequency
Precision assembly machine

安全无忧¹ · 精度保证² · 多点组框³

适用于橱柜衣柜门、相框、木门、抽屉、家具门窗
等框架类产品的快速组装，
有无木榫都可拼接，无需钉钉。

Safe and worry-free, Accuracy guaranteed, Multi-point assembling

Suitable for cabinets, closet doors, photo frames, wooden doors, drawers, furniture doors and windows
Rapid assembly of other frame products.
It can be spliced with or without wooden dowels without nails.



加压示意图 Schematic diagram of pressurization



扫码观看视频
Watch the video



高频组框

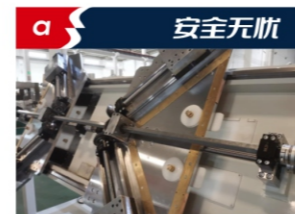
台面退火处理、精磨电镀
稳定，精度高

精密直线导轨和滚珠丝杆
对角线误差≤0.2mm

采用西门子伺服电机
确保产品精准度

4点/6点/8点组框自由切换
每个工件只需5-20s完成

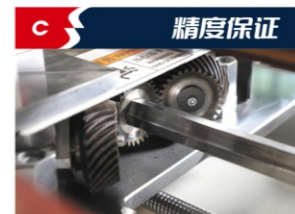
瞬间干燥，胶水快速干透
无二次挥发，更加环保



Mesa annealing, fine grinding
and electroplating
Stable and high precision



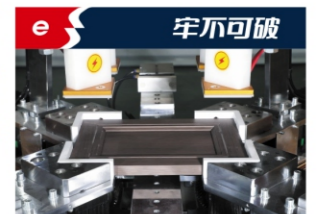
Precision linear guide and ball screw
Diagonal error≤0.2mm



Using Siemens servo motor
Ensure product accuracy



4/6/8 points frame freely switch
It only takes 5-20s to complete



Instant drying, glue quickly dry
No secondary volatilization,
more environmental protection



高频精密组框机(智能版)

High frequency precision assembly machine (Intelligent)



扫码观看视频
Watch the video



高频精密组框机(柜体)

High frequency precision framing machine (Cabinet)



扫码观看视频
Watch the video



增加扫码功能
自动调整尺寸

可对接用户工厂MES
和ERP系统

支持数据导出
形成EXCEL表格

风琴式防尘罩
避免了对导轨和丝杆的损伤

多点组装可连接
流水线生产

精密直线导轨和滚珠丝杆
确保产品精准度

自动进料、组装、加热
一键式完成

柜体组装最高
可达650mm

针对45° /90° 角拼接均可
加热只需10-25秒

自动对中进出料
可对接流水线



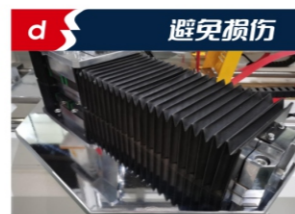
a 效率翻倍
Add scan code function
Automatically adjust the size



b 优化管理
Can be docked with user factory MES
And ERP system



c 智慧生产
Support data export
Form EXCEL form



d 避免损伤
Organ dust cover
Avoid damage to the guide rail
and screw



e 高效生产
Multi-point assembly can be
connected assembly line production



a 精准保证
Precision linear guide and ball screw
Ensure product accuracy



b 操作方便
Automatic feeding, assembly,
heating, One-click completion



c 更高柜体
Cabinet assembly highest
up to 650mm



d 快速拼接
45°/90° angle splicing is available
only 10-25 seconds



e 智能生产
Automatic feeding and discharging,
can be connected to the assembly line



高频精密组框机(斜面)

High frequency precision assembly machine (Inclined plane)



扫码观看视频
Watch the video

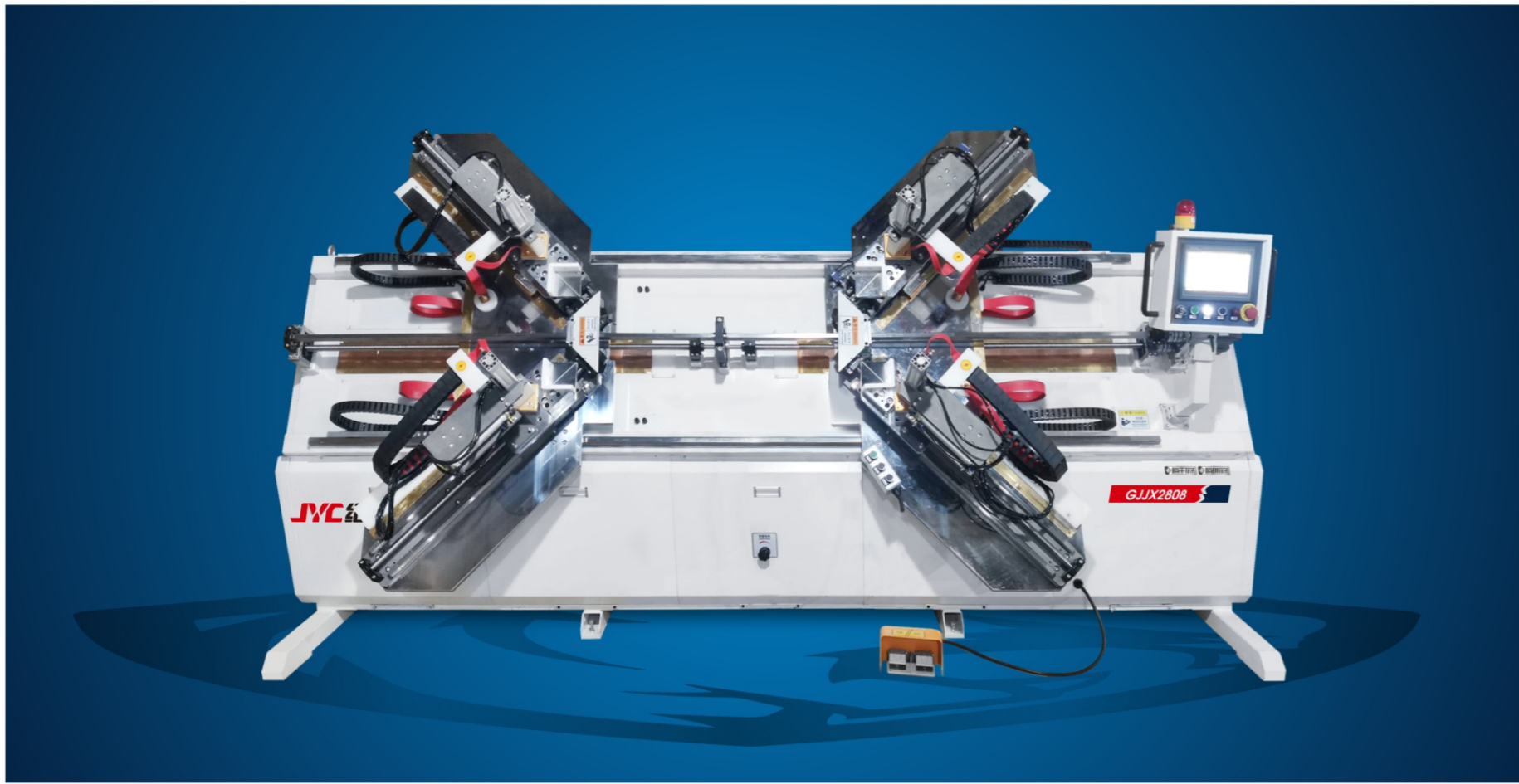


高频精密组框机(抽屉)

High frequency precision assembly machine (Drawer)



扫码观看视频
Watch the video



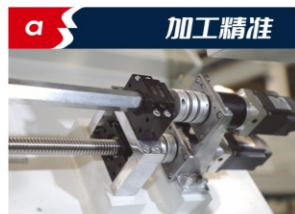
精密直线导轨和滚珠丝杆
确保产品精准度

倾斜式台面
取放工件更方便

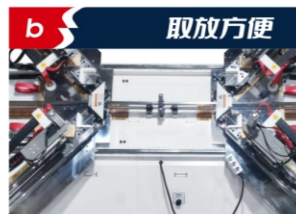
支持数据导出
形成EXCEL表格

也可6点/8点
同时组框加热

抽屉加工成品
快速高精度组装



Precision linear guide and ball screw
Ensure product accuracy



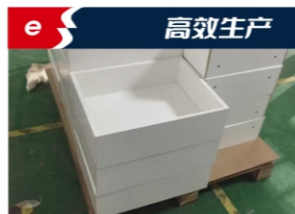
Tilting table
Pick and place work easier



Support data export
Form EXCEL form



Can also be used at 6:00/8:00
at the same time heating
group frame



Finished product of drawer
Fast and high-precision assembly

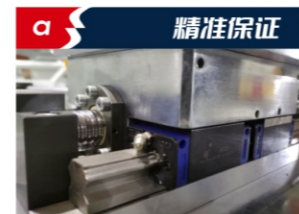
精密直线导轨和滚珠丝杆
确保产品精准度

倾斜式台面
取放工件更方便

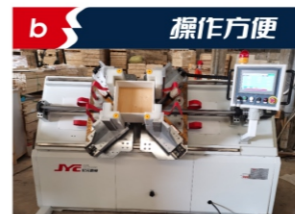
组装加热高度
最高500mm

预存多种
工艺参数

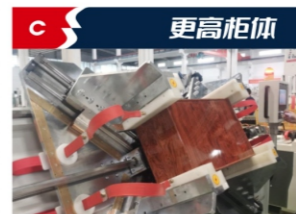
抽屉加工成品
快速高精度组装



Precision linear guide and ball screw
Ensure product accuracy



Tilting table
Pick and place work easier



Assembly heating
height up to 500mm



Pre-stored various
process parameters



Finished product of drawer
Fast and high-precision assembly



高频精密组框机(盒子/相框)

High frequency precision assembly machine (Box/photo frame)



扫码观看视频
Watch the video



高频精密组框机(自动出料)

High frequency precision assembly machine (Automatic discharge)



适用竹木盒子、相框的快速组装

盒子组框+上下面板复合连线

可同时加热盒内隔板

一键启动自动加热

支持远程维护及系统升级

适用于门窗等框架类快速胶合组装

采用西门子伺服电机确保产品精准度

门窗加工成品快速高精度组装

自动出料卸料方便可配生产线

只针对胶缝加热效率更高



精密组框

Suitable for bamboo wood box, photo frame quick assembly



高效生产

Box assembly+top and bottom panel composite connection



同时加热

Simultaneous heating of the inner partition of the box



操作简单

One-button start Automatic heating



智能生产

Support remote maintenance And system upgrade



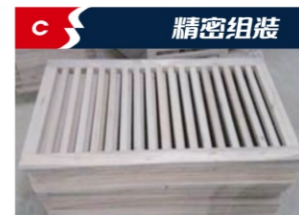
门窗加工

Suitable for frames such as doors and windows Quick glue assembly



精准保证

Using Siemens servo motor Ensure product accuracy



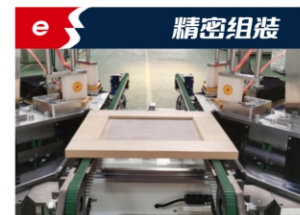
精密组装

Finished product of doors and windows Fast and high-precision assembly



轻松卸料

Automatic discharge, convenient unloading, can be equipped with production line



精密组装

Heating only for glue joints higher efficiency



高频精密组框机(四点)

High frequency precision assembly machine (Four points)



高频单角组框机(打钉)

High frequency single corner assembly machine(Nailing)



扫码观看视频
Watch the video



适用竹木盒子、相框的快速组装

采用退火电镀处理台面

可同时加热盒内隔板

一键启动自动加热

支持远程维护及系统升级

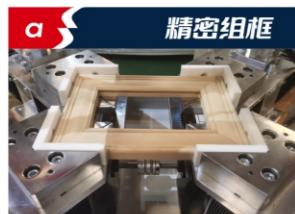
采用退火电镀处理台面

只针对胶缝加热大大提高效率

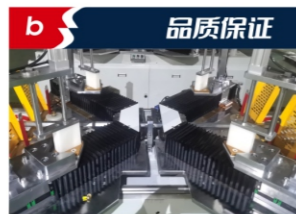
配备打钉装置工件更牢固

对大于1600mm大尺寸产品组合更有优势

双台面操作可打钉也可高频



Suitable for bamboo wood box, photo frame quick assembly



Use annealing plating Processing countertop



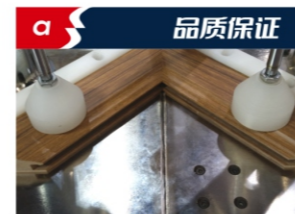
Simultaneous heating of the inner partition of the box



One-button start Automatic heating



Support remote maintenance And system upgrade



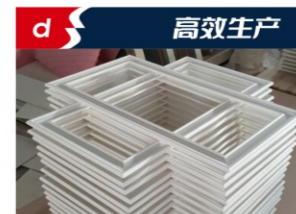
Use annealing plating Processing countertop



Heating only for glue joints Improve efficiency



Equipped with nailing device, the workpiece is more firm



For large size products larger than 1600mm Combination has more advantages



Double table operation can be nailed or high frequency



高频斜面框架组合机

High frequency
Slant frame assembly machine

一机多用：拼板¹·封边²·组框³

适用于多规格家具板拼板、家具台面实木条封边、各类家具框架组合、家具柜门组装、木门组装、门套线组合、门边马头组合、门芯板拼接

One machine, Multi-purpose, Joining, Edge banding/framing

Suitable for multi-specification furniture board assembly, solid wood strip edge sealing of furniture countertops, various furniture frame combinations, Furniture cabinet door assembly, wooden door assembly, door cover line combination, Door side horse head combination, door core board joining



扫码观看视频
Watch the video



高频组框

JYC 纪元

JYC 纪元

GJM-QI-35B

瞬干技术 瞬拼技术

一拖二操作配置
实现大批量生产

双台面操作配置
效率更高

实木拼板加工现场
PLC自动控制

实木封边加工现场
只针对胶缝高频加热

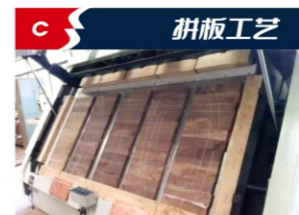
柜门框架加工现场
框架三维加压



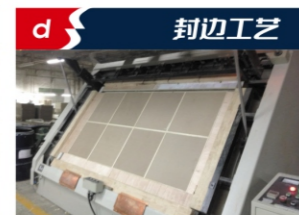
高效生产
One console and two hosts configuration
Realize mass production



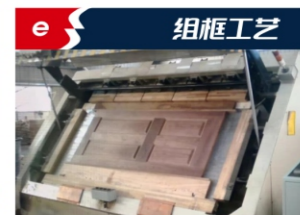
双台面
Dual worktop configuration
Higher efficiency



拼板工艺
Solid wood joining processing site
PLC automatic control



封边工艺
Solid wood edge sealing site
HF heating only for glue joints



组框工艺
Cabinet door frame processing site
Assembly three-dimensional pressurization



通过式高频框架组合机

Pass-through high-frequency frame assembly machine



扫码观看视频
Watch the video



通过式高频组门机

Pass-through high-frequency assembly door machine



扫码观看视频
Watch the video



采用大功率伺服
双导轨加压

多点胶缝
可同时高频加热

可单机也可对接连线
支持远程运维

二维加压
可多个同时组装

全自动控制
产能1800个以上/8小时

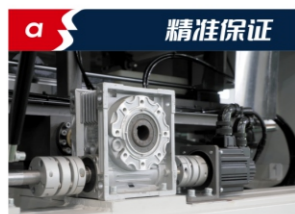
可对接木门或框架
组成流水线作业

精密直线导轨和滚珠丝杆
对角线误差 $\leq 0.2\text{mm}$

一键式操作
PLC自动控制

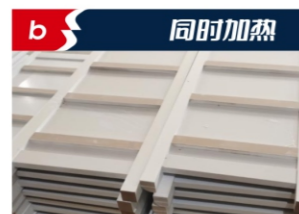
通过式快速组装
省时省心

木门组装成品
加工现场



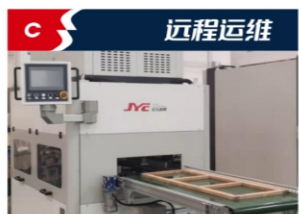
精准保证

High-power servo
double-rail pressurization



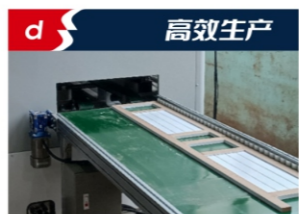
同时加热

Multi-point glue seam can be heated
at HF at the same time



远程运维

Single machine can be
connected to the connection,
support remote operation



高效生产

Two-dimensional pressure,
can be assembled at the same time



全自动控制

Fully automatic control, with
a production capacity of more
than 1800 pieces/8 hours



配合连线

Can be docked with
wooden doors or frames
Compose assembly line operation



稳定耐用

Precision linear guide and ball screw
Diagonal error $\leq 0.2\text{mm}$



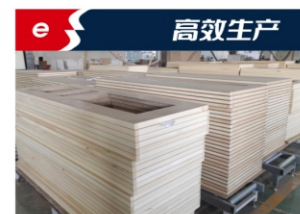
操作简单

One-button operation
PLC automatic control



节约人力

passed-through by quick assembly
Save time and money



高效生产

Wooden door assembly
finished product processing site



高频方框组框机

High frequency square frame assembly machine



适用于正方形
木质结构产品

只针对胶缝加热
快速拼接

一键启动
自动加热

采用铸造平台
四角铸造模组

采用西门子伺服电机
确保产品精度



Suitable for square
Wooden structure products



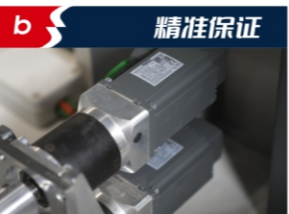
Heating only for glue joints
Quick splicing



One-button start
Automatic heating



Adopt a casting platform
Four-corner casting module



Using Siemens servo motor
Ensure product accuracy



高频方柱组框机

High frequency square column frame machine



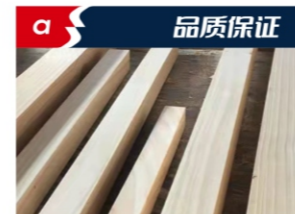
适用于正方柱
木制结构产品

高频加热只需10秒
效率更高

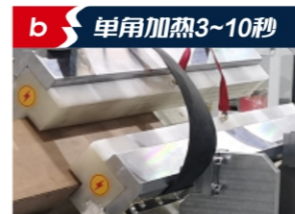
采用伺服电机驱动
精密度高

自动送出料台
方便快捷

一键式操作
轻松组装



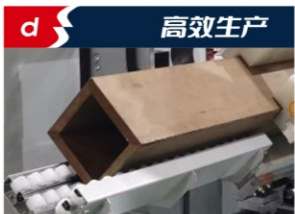
Suitable for square column
wooden structure products



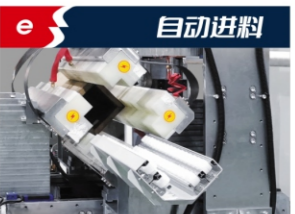
High frequency heating
takes only 10 seconds



Driven by servo motor,
high precision



Automatic feeding table,
convenient and fast



One-button operation
Easy to assemble

型号说明: S-4点加热, L-6点加热、B-8点加热。6点、8点加热设备配中横伺服给力装置, 型号为La、Ba

Model description: S-4、L-6、B-8 point heating; 6-point, 8-point heating equipment is equipped with a middle and horizontal servo force device, the models are La, Ba



技术参数 / Technical parameter		GJJ1808-S(L)-5-JY	GJJ2808-S(L/B)-5-JY	GJJ2810-S(L/B)-5-JY	GJJ2813-S(L/B)-5-JY
电源	Power supply	AC 380V,50Hz	AC 380V,50Hz	AC 380V,50Hz	AC 380V,50Hz
高频功率	HF power	5KW	5KW	5KW	5KW
高频频率	Rated frequency	6.78MHz	6.78MHz	6.78MHz	6.78MHz
最大加工尺寸	Max working size	1800mm × 800mm	2800mm × 800mm	2800mm × 1000mm	2800mm × 1300mm
最小加工尺寸	Min working size	150mm × 150mm	150mm × 150mm	150mm × 150mm	150mm × 150mm
外形尺寸	Overall size	2900 × 1450 × 1600mm	3900 × 1450 × 1950mm	3900 × 1650 × 1950mm	3900 × 2000 × 1950mm

型号说明: S"口"字型, L"日"字型, B"目"字型。六点、八点加热设备可选配中横伺服定位夹紧装置, 型号为La、Ba。

Model description: Model: S-4 points heating; L-6 points heating; B- 8points heating; L\B heating equipment can choose screw rod clamping.



技术参数 / Technical parameter		GJJG2308-S-10-JY
电源	Power supply	AC 380V,50Hz
高频功率	HF power	10KW
高频频率	Rated frequency	6.78MHz
最大加工尺寸	Maximum processing size	2300mm × 800mm
最小加工尺寸	Minimum processing size	300mm × 300mm
最大加工高度	Maximum processing height	600mm
主机外形尺寸	Mainframe dimensions	3900 × 2505 × 2380mm



技术参数 / Technical parameter		GJJ1808-S(L)-5-JY	GJJ2808-S(L/B)-5-JY
电源	Power supply	AC 380V,50Hz	AC 380V,50Hz
高频功率	HF power	5KW	5KW
高频频率	Rated frequency	6.78MHz	6.78MHz
最大加工尺寸	Maximum processing size	1800mm × 800mm	2800mm × 800mm
最小加工尺寸	Minimum processing size	150mm × 150mm	150mm × 150mm
尺寸调整	Size adjustment	扫码自动定位/Automatic scan position	扫码自动定位/Automatic scan position
主机外形尺寸	Mainframe dimensions	2900 × 1450 × 1600mm	3900 × 1450 × 1950mm



技术参数 / Technical parameter		GJJX2808-S(L)-5-JY
电源	Power supply	AC 380V,50Hz
高频功率	HF power	5KW
高频频率	Rated frequency	6.78MHz
最大加工尺寸	Max working size	2800mm × 800mm
最小加工尺寸	Min working size	220mm × 220mm
外形尺寸	Overall size	4200x1300x1900mm

型号说明: S"口"字型, L"日"字型, B"目"字型。六点、八点加热设备可选配中横伺服定位夹紧装置, 型号为La、Ba。
 Model description: Model: S-4 points heating; L-6 points heating; B- 8points heating; L\B heating equipment can choose screw rod clamping.

高频精密组框机(抽屉)

High frequency precision assembly machine (drawer)



技术参数 / Technical parameter		GJJ1205-S-5-JY
电源	Power supply	AC 380V,50Hz
高频功率	HF power	5KW
高频频率	Rated frequency	6.78MHz
最大加工尺寸	Max working size	1200mm × 500mm
最小加工尺寸	Min working size	100mm × 100mm
最大加工厚度	Maximum processing thickness	300mm
外形尺寸	Overall size	2300x1300x1600mm

高频精密组框机(盒子/相框)

High frequency precision assembly machine (box/photo frame)




技术参数 / Technical parameter		GJJH1005-S-5-JY
电源	Power supply	AC 380V,50Hz
高频功率	HF power	5KW
高频频率	Rated frequency	6.78-27.12MHz
最大加工尺寸	Max working size	1000mm × 500mm
最小加工尺寸	Min working size	120 × 120mm
最大加工厚度	Maximum processing thickness	120mm
外形尺寸	Overall size	2100 × 1100 × 1600mm

型号说明: S"口"字型, L"日"字型, B"目"字型。六点、八点加热设备可选配中横伺服定位夹紧装置, 型号为La、Ba。
 Model description: Model: S-4 points heating; L-6 points heating; B- 8points heating; L\B heating equipment can choose screw rod clamping.


高频精密组框机 (自动出料)

High frequency precision assembly machine (automatic discharge)



高频精密组框机 (四点)

High frequency precision assembly machine (four points)



技术参数 / Technical parameter		GJJ1808-Sa-5-JY	GJJ2808-Sa-5-JY	GJJ1808-S-5-JY	GJJ2808-S-5-JY
电源	Power supply	AC 380V,50Hz	AC 380V, 50Hz	AC 380V,50Hz	AC 380V, 50Hz
高频功率	HF power	5KW	5KW	5KW	5KW
高频频率	Rated frequency	6.78MHz	6.78MHz	6.78MHz	6.78MHz
最大加工尺寸	Max working size	1800mm × 800mm	2800mm × 800mm	1800mm × 800mm	2800mm × 800mm
最小加工尺寸	Min working size	220mmx150mm	220mmx150mm	150mmx150mm	150mmx150mm
外形尺寸	Overall size	2800x1100x1600mm	3800x1450x1950mm	2800x1100x1600mm	3800x1450x1950mm
出料形式	Outlet form	皮带输送 Belt conveyor	皮带输送 Belt conveyor	-	-

高频斜面框架组合机

High frequency Slant frame assembly machine



技术参数 / Technical parameter		GJM-QI-35A-JY	GJM-QI-35B-JY	GJM-QI-40A-JY
电源	Power supply	AC 380V,50Hz	AC 380V,50Hz	AC 380V, 50Hz
高频功率	HF power	20KW	20KW	20/30KW
高频频率	Rated frequency	6.78MHz	6.78MHz	6.78MHz
加工尺寸	Working size	2460mm × 960mm	2460mm × 1250mm	3050mm × 1250mm
夹紧方式	Step up way	三向油压 Three-way hydraulic	三向油压 Three-way hydraulic	三向油压 Three-way hydraulic
竖向压力	Vertical pressure	6T	6T	6T
侧向压力	Horizontal pressure	25T	25T	30T
纵向压力	Longitudinal pressure	4T	4T	4T
外形尺寸	Dimensions	3500 × 1350 × 1950mm	3500 × 1650 × 2100mm	4100 × 1350 × 2100mm

注：可根据用户的不同需求定制。

Note: It can be customized according to the different needs of users.



技术参数 / Technical parameter		GJMK1605-5-JY	GJMK1911-10-JY
电源	Power supply	AC 380V,50Hz	AC 380V,50Hz
高频功率	HF power	5/10KW	5/10KW
高频频率	Rated frequency	6.78MHz	6.78MHz
加压方式	Pressurized method	伺服电机Servo motor	伺服电机Servo motor
输送方式	Delivery method	自动通过式Automatic pass	自动通过式Automatic pass
加工尺寸	Processing size	1600mmx500mm	1900mmx1100mm

注：可根据用户的不同需求定制。

Note: It can be customized according to the different needs of users.



技术参数 / Technical parameter		GJJ-DI-3-JY	GJJ-DII-3-JY
电源	Power supply	AC 380V,50Hz三相五线	AC 380V,50Hz三相五线
高频功率	HF power	3KW	3KW
高频频率	Rated frequency	6.78MHz-27.12MHz	6.78MHz-27.12MHz
打钉功能	Nail function	无/NO	有/YES
外形尺寸	Dimensions	800mmx1200mmx1250mm	1150mmx1200mmx1250mm



技术参数 / Technical parameter		GJMK2511-10(20)-JY
电源	Power supply	AC 380V,50Hz
高频功率	HF power	10/20KW
高频频率	Rated frequency	6.78MHz
加压方式	Pressurized method	伺服电机Servo motor
输送方式	Delivery method	自动通过式Automatic pass
加工尺寸	Processing size	2500mmx1100mm



技术参数 / Technical parameter		GJJF035-3-JY	GJJF0310-5-JY
电源	Power supply	AC 380V,50Hz	AC 380V,50Hz
高频功率	HF power	3KW	5/10KW
高频频率	Rated frequency	6.78MHz	6.78MHz
加压方式	Pressurized method	伺服电机Servo motor	伺服电机Servo motor
最大加工尺寸	Maximum processing size	350mmx350mm	350mmx350mm
最小加工尺寸	Minimum processing size	50mmx50mm	-
最大加工长度	Maximum processing length	-	1000mm



红木干燥



地板干燥



木皮干燥

厚板干燥



High frequency Drying

高频干燥 快·不容缓

快速脱水¹ · 消除应力² · 应用广泛³

高频内外同时加热，木材受热均匀，平衡水份

结合真空、正压系统快速脱水且消除内应力，全自动控制，无人值守

Quick dehydration, eliminate internal stress, widely used

High-frequency heating inside and outside at the same time, the wood is heated evenly, and the moisture is balanced

Combined vacuum, positive pressure system quickly dehydrates and eliminates internal stress, fully automatic control, unattended



是金隅集团旗下的核心公司之一，也是目前国内家居行业规模以上企业中唯一一家国有控股企业。2022年成为北京冬奥会和冬残奥会官方生活家具供应商。



福建省三福古典家具有限公司的主要产品是红木家具，精选印度小叶紫檀、海南黄花梨、老挝红酸枝等各种珍贵木材，由经验丰富的设计师精心设计，技艺精湛的工艺匠师精雕细琢。



大自然家居是全球领先的地板与家居产品解决方案供应商，是中国地板控股有限公司全资附属公司。专业致力于绿色健康的家居装修工程研究，以研发、生产及营销绿色健康的地板、家居产品为主。



浙江裕华木业有限公司，始建于1997年，国内首批生产研发实木多层地板的企业，是国内最大的实木多层地板生产企业，连续8年居全国实木多层地板出口量首位。



高频木材真空干燥机

High frequency
Wood vacuum dryer



扫码观看视频
Watch the video

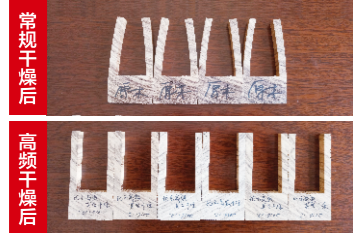
高频干燥

全自动控制¹ · 多种工艺² · 传感监测³

木材干燥过程全自动控制，真正做到“无人值守”
多种干燥工艺选择，多重传感监测装置，确保木材干燥质量
直观的操作界面，支持远程协助，实现远程维护及系统升级(选配)

Fully automatic control, Multiple processes, Sensor monitoring

Fully automatic control of wood drying process, truly "unattended"
A variety of drying process options, multiple sensor monitoring devices to ensure the quality of wood drying
Intuitive operation interface, support remote assistance, realize remote maintenance and system upgrade (optional)



木材应力对比 Wood stress comparison



该产品荣获CE认证、3项实用新型专利证书、2项发明专利证书
The product has won CE certification, 3 utility model patent certificates, and 2 invention patent certificates



High frequency Generator

Water Cooling system

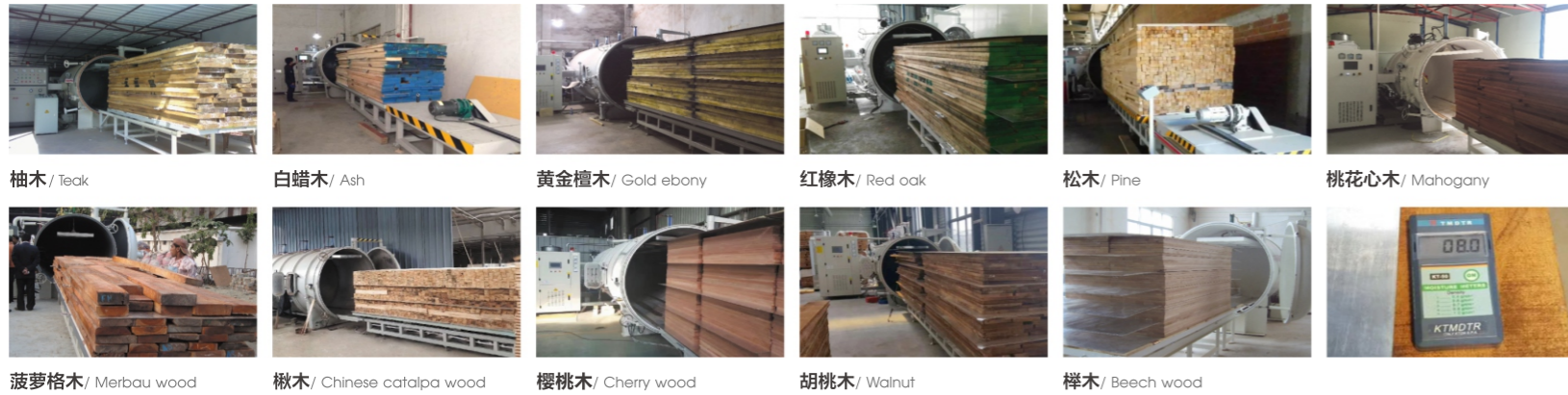
Hydraulic system

Stainless steel Tank

Feeding cart

二次干燥现场应用

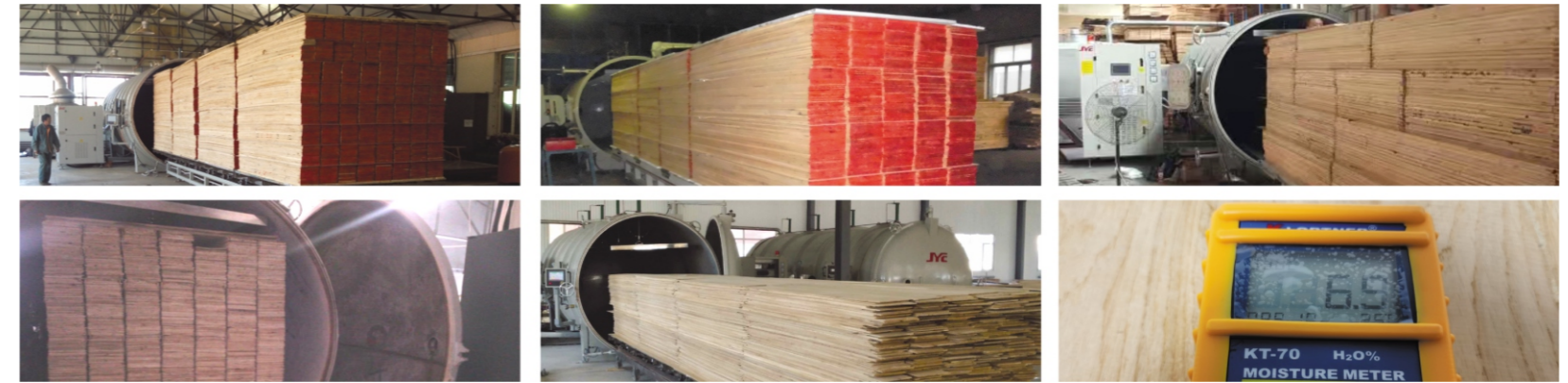
Field application of secondary drying



柚木 / Teak 白蜡木 / Ash 黄金檀木 / Gold ebony 红橡木 / Red oak 松木 / Pine 桃花心木 / Mahogany
 菠萝格木 / Merbau wood 楸木 / Chinese catalpa wood 樱桃木 / Cherry wood 胡桃木 / Walnut 榉木 / Beech wood

地板干燥现场应用

Floor drying field application



KT-70 H₂O% MOISTURE METER

木皮单板干燥现场应用

Field application of veneer drying



KT-70 H₂O% MOISTURE METER

厚板及大板干燥现场应用

On-site application of thick and large slab drying



红木干燥现场应用

Hardwood drying field application



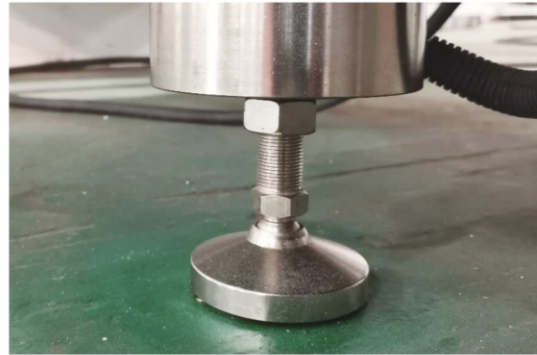
鸡翅木 / Wenge 乌木 / Ebony 花枝木 / Cuttlefish wood 缅甸花梨 / Burmese rosewood 印度紫檀 / Indian rosewood 刺猬紫檀 / Hedgehog rosewood
 红酸枝 / Red acid branch 小叶紫檀 / Lobular red sandalwood 非洲花梨木 / African rosewood 红铁木 / Red iron wood 酸枝干燥间 / Rosewood drying room

其他干燥现场应用

Other dry field applications



牧草 / Grass 竹木 / Bamboo wood



不锈钢称重传感器
Stainless steel load cell



不锈钢压架
Stainless steel pressure frame



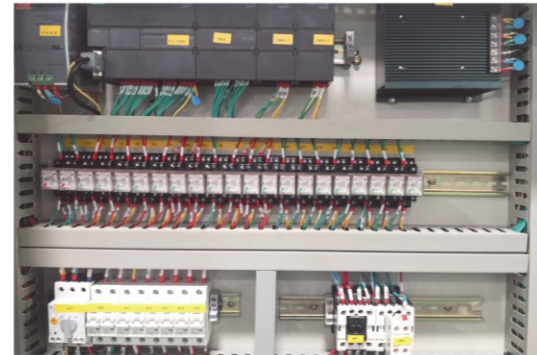
测温光纤
Temperature measurement fiber



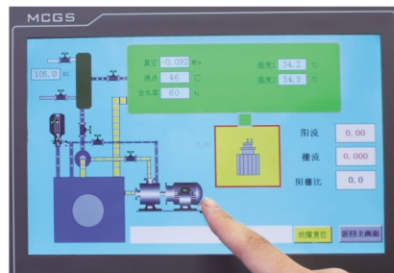
自动电磁气动执行阀
Automatic pneumatic solenoid valve



不锈钢真空冷却系统
Stainless steel vacuum cooling system



标准化电控
Standardized electronic control



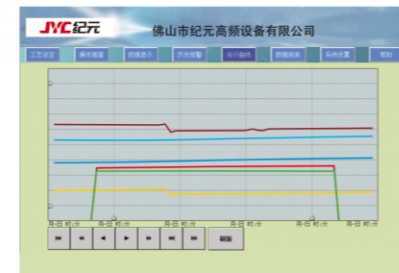
触摸屏
Touch screen



数据报表
Data report



数据导出
Data output



运行曲线
Running curve

注：可根据用户的不同需求定制。
Note: It can be customized according to the different needs of users.

技术参数 / Technical parameter		GJG-11I-10(15)B-JY	GJG-31I-10(20)B-JY	GJG-41I-20(30)B-JY
容积	Capability	1	3	4
电源	Power supply	AC 380V,50Hz	AC 380V,50Hz	AC 380V,50Hz
高频功率	HF power	10/15KW	10/20KW	20/30KW
高频频率	Rated frequency	6.78/13.56MHz	6.78/13.56MHz	6.78/13.56MHz
极限真空度	Vacuum	-0.092MPa	-0.092MPa	-0.092MPa
有效干燥尺寸	Effective drying size(L*W*H)	2100mmx700mmx700mm	3000mmx1000mmx1000mm	4000mmx1000mmx1000mm

技术参数 / Technical parameter		GJG-51I-20(30)B-JY	GJG-61I-20(30)B-JY	GJG-101I-30(50)B-JY
容积	Capability	5	6	10
电源	Power supply	AC 380V,50Hz	AC 380V,50Hz	AC 380V,50Hz
高频功率	HF power	20/30KW	20/30KW	30/50KW
高频频率	Rated frequency	6.78/13.56MHz	6.78/13.56MHz	6.78/13.56MHz
极限真空度	Vacuum	-0.092MPa	-0.092MPa	-0.092MPa
有效干燥尺寸	Effective drying size(L*W*H)	3000mmx1300mmx1300mm	6000mmx1000mmx1000mm	6000mmx1300mmx1300mm

技术参数 / Technical parameter		GJG-141I-50(80)B-JY	GJG-201I-80(100)B-JY	GJG-301I-100(120)B-JY
容积	Capability	14	20	30
电源	Power supply	AC 380V,50Hz	AC 380V,50Hz	AC 380V,50Hz
高频功率	HF power	50/80KW	80/100KW	100/120KW
高频频率	Rated frequency	6.78/13.56MHz	6.78/13.56MHz	6.78/13.56MHz
极限真空度	Vacuum	-0.092MPa	-0.092MPa	-0.092MPa
有效干燥尺寸	Effective drying size(L*W*H)	8000mmx1300mmx1300mm	8000mmx1600mmx1600mm	8000mmx2000mmx2000mm



High frequency Bent wood

高频弯木 型·不可逆

弯木快捷¹ · 不易变形² · 加热均匀³

胶水迅速固化，弯木快捷，定型度高、成品率高

环保无污染，热损耗小，曲木压型稳定性强，不易变形

Bending wood fast, not easy to deform, uniform heating

The glue is quickly cured, the wood is bent quickly, the shape is high stable, and the yield is high
Environmental protection, no pollution, small heating loss, strong stability, and not easy to deform



上个世纪90年代，曲美成功推出“弯曲木家具”，成为国内首家生产弯曲木家具及配套家具的企业，推动中国家具行业向前发展。多年稳健发展，始终以传播家具文化、发展中国家具为己任。



聚焦乐器文化产业，围绕核心能力的培育，长期从事钢琴的研发、制造、销售与服务，成为“全球最大的钢琴制造商”、最具国际竞争力的中国乐器龙头企业。



索菲亚家居股份有限公司于2003年成立。公司经营范围包括木质家具制造、竹、藤家具制造、金属家具制造等。经过多年的发展，索菲亚在中国建成了七大生产基地，完成全国的工业布局。



是中国最大的新型城镇化住宅开发商。业务包含物业发展、建安、装修、物业管理、物业投资、酒店开发和管理、以及现代农业、机器人；碧桂园提供多元化的产品以切合不同市场的需求。



高频弯曲木压机(单向) CE

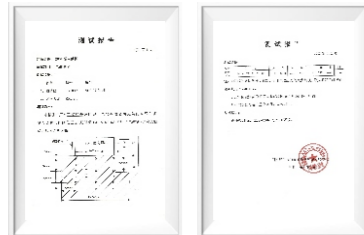
High frequency wood
Bending press (One direction)

加热均匀¹ · 定型度高² · 安全环保³

适用于旋切实木单板、木皮、密度板等胶合定型弯曲；
可用于办公室桌椅、沙发扶手、龙骨床、板式家具床头、
橱柜、乐器等曲件加工。

Heat evenly, High finalize degree, Safe and environmental

It is suitable for gluing and bending of solid wood veneer, veneer, density board, etc.;
It can be used for office tables and chairs, sofa armrests, keel beds, board furniture headboards,
Processing of music pieces such as cabinets and musical instruments.



国家权威机构电磁辐射监测报告
Electromagnetic radiation monitoring report
of national authority



扫码观看视频
Watch the video



高频弯木

高频加热均匀
胶水迅速固化

生产过程
环保无污染

木质模具成本低
热损耗小，更换方便

一带二最优组合
一台工作，一台备料

曲木压型稳定性强
不易变形



High frequency heating uniform
The glue cures quickly



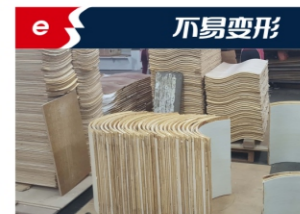
Production process environmental
Protection and pollution-free



Low cost of wooden molds
Low heat loss, easy to replace



One belt two optimal combination
One work, one preparation



Strong bending stability
Not easily deformed



高频弯曲木压机(三向)

High frequency wood bending press (Three directions)



高频实木弯曲设备

High frequency wood bending equipment



扫码观看视频
Watch the video



- 刨直定厚木料
Plane the wood to the required thickness
- 软化处理
Softening
- 压弯
Bend
- 高频定型
High frequency stereotypes
- 曲木坯料
Bentwood blanks

高频加热均匀
胶水迅速固化

生产过程
环保无污染

适用多种异型模具
及大弧形弯曲

一带二最优组合
一台工作，一台备料

曲木压型稳定性强
不易变形

高频加热均匀
胶水迅速固化

无需锅炉，环保无污染
成品率高，节约材料

实木定型弯曲
稳定性强，不易变形

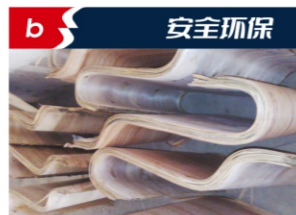
半小时可完成20件定型
(一木条宽度100mm计算)

配备木材软化系统
更易定型



加热均匀

High-frequency heating is uniform, and the glue is quickly cured



安全环保

European standard safety net
Production environmental protection



多种模具

For a variety of special-shaped mold
And large curved bends



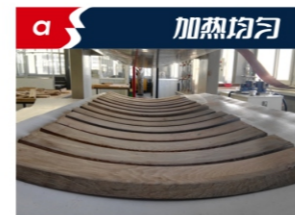
高效生产

One belt two optimal combination
One work, one preparation



不易变形

Wooden mold
Easy to replace



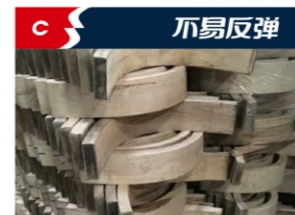
加热均匀

High-frequency heating is uniform, and the glue is quickly cured



安全环保

No boiler required, environmental protection and pollution-free
High yield rate, saving materials



不易反弹

Solid wood shaped and bent
Strong stability, not easy to deform



高效定型

20 pieces can be finished in 30 minutes
(Calculated with a width of 100mm)



软化系统

Equipped with wood softening system
Easier to set

注：可根据用户的不同需求定制。

Note: It can be customized according to the different needs of users.

高频弯曲木压机(单向)

High frequency plywood bending press (one direction)



技术参数 / Technical parameter		GJQ1206-Y60(80)-JY	GJQ1508-Y80(100)-JY	GJQ2010-Y100(120)-JY	GJQ2513-Y120(160)-JY
电源	Power supply	AC 380V,50Hz	AC 380V,50Hz	AC 380V,50Hz	AC 380V,50Hz
高频功率	HF power	20/30KW	20/30KW	20/30KW	30/50KW
高频频率	Rated frequency	6.78/13.56MHz	6.78/13.56MHz	6.78/13.56MHz	6.78/13.56MHz
台面尺寸	Table size	1200mmx600mm	1500mmx800mm	2000mmx1000mm	2500mmx1250mm
最大压力	Greatest pressure	60/80T	80/100T	100/120T	120/160T
输出方式	Output method	单/双输出Single/double output	单/双输出Single/double output	单/双输出Single/double output	单/双输出Single/double output

注：可根据用户的不同需求定制。

Note: It can be customized according to the different needs of users.

高频实木弯曲设备

High frequency solidwood bending equipment



技术参数 / Technical parameter		GJQS2010-Y120-JY	GJQS2513-Y160-JY
电源	Power supply	AC 380V,50Hz	AC 380V,50Hz
高频功率	HF power	30/50KW	30/50KW
高频频率	Rated frequency	6.78/13.56MHz	6.78/13.56MHz
台面尺寸	Table size	2000mmx1000mm	2500mmx1250mm
最大压力	Maximum pressure	120T	160T
输出方式	Output method	单/双输出Single/double output	单/双输出Single/double output

高频弯曲木压机(三向)

High frequency wood bending press (three direction)



技术参数 / Technical parameter		GJQW1508-Y100(120)-JY	GJQW2010-Y150(170)-JY	GJQW2513-Y180(220)-JY
电源	Power supply	AC 380V,50Hz	AC 380V,50Hz	AC 380V,50Hz
高频功率	HF power	20/30KW	30/40KW	30/50KW
高频频率	Rated frequency	6.78/13.56MHz	6.78/13.56MHz	6.78/13.56MHz
台面尺寸	Table size	1500mmx800mm	2000mmx1000mm	2500mmx1250mm
竖向压力	Vertical pressure	80/100T	100/120T	120/160T
侧向压力	Horizontal pressure	20T	50T	60T
输出方式	Output method	单/双输出Single/double output	单/双输出Single/double output	单/双输出Single/double output

高频发生器 (高周波)

HF generator High frequency wave



技术参数 / Technical parameter		GJ5 (10, 20, 30, 50, 80, 100, 120, 150, 200) -6 (13/ 27)-I (II / III /IV)-JY
电源	Power supply	AC 380V,50Hz
高频功率	HF power	5KW/10KW/20KW/30KW/50KW/80KW/100KW/120KW/150KW/200KW
高频频率	Rated frequency	6.78MHz /13.56MHz / 27.12MHz
输出方式	Output	单输出/双输出/三输出/四输出Single output/Dual output/Triple output/Quad output
冷却方式	Cooling	强制风冷/强制水冷Forced air cooling/forced water cooling
保护装置	Protection	过流保护/风压保护/门开关保护/过热保护/风量保护等 Overcurrent protection/wind pressure protection/door switch protection/overheat protection/air volume protection, etc.



木门

复合办公家具

复合地板

复合衣柜门



High frequency Composite

高频复合 密·不可分

粘合紧密¹ · 抗回潮性强² · 质量稳定³

高频复合涂胶贴面，水性胶分子渗透到木材里面，粘合紧密

采用胶水抗回潮性强，不开裂、不易脱落，质量稳定

Tight adhesion, Strong retrospective resistance, Stable quality

High-frequency composite glued veneer, water-based glue molecules penetrate into the wood, and the adhesion is tight
Adopting glue has strong retrospective resistance, no cracking, not easy to fall off, and stable quality



圣奥集团有限公司（简称“圣奥”）创立于1991年，是一家集办公家具、生活家居、置业投资于一体的企业集团。多年被评为“中国办公家具品牌综合实力第一名”。



华鹤集团是一家以木门、家具、厨柜产品为主业的大型综合性现代化企业集团，在中国家具行业中处于领先水平，是中国最具规模的家具生产和出口基地之一，是中国家具与木门行业的领导品牌。



江山欧派门业股份有限公司成立于2006年，是一家集研发、生产、销售、服务于一体的专业制门企业 [1]，木门产品线布局丰富。于2017年上市，是门行业首家上市公司。



广西志光家具集团是集研发、生产、销售、服务为一体的办公家具、商业家具制造企业，始创于1995年，历经25年的发展，目前“志光家具”现已成为国内家具行业较有影响力的知名品牌。



木门复合产线方案

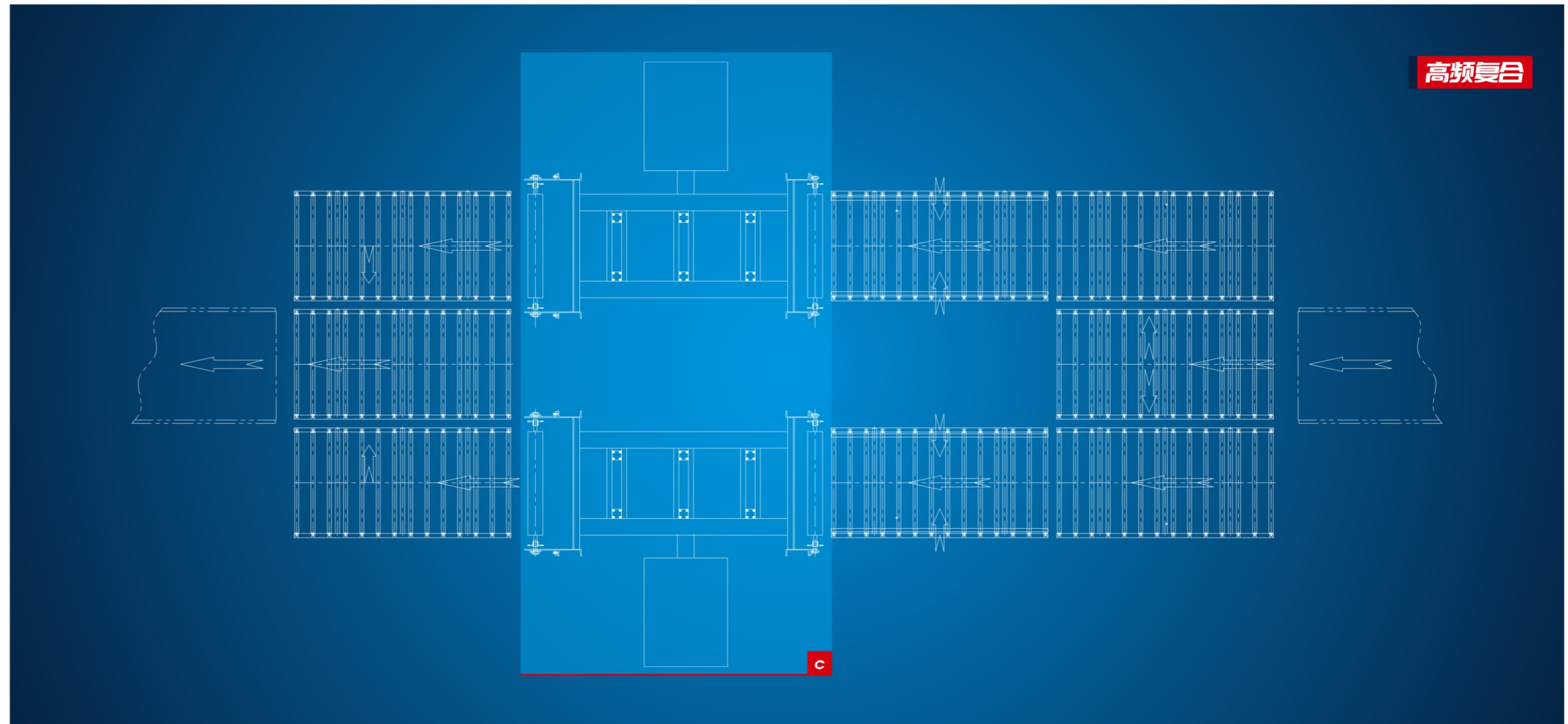
Composite wooden door
Production line solution



扫码观看视频
Watch the video

高频复合

- 涂胶上料工艺段
Gluing and feeding process section
- 面板复合工艺段
Panel composite process section
- 高频加热工艺段
High frequency heating process section
- 自动出料工艺段
Automatic discharge process section



自动涂胶¹ · 快速压贴² · 胶缝加热²

Automatic gluing, Fast pressing, Glue seam heating

涂胶机
对两片面板布胶

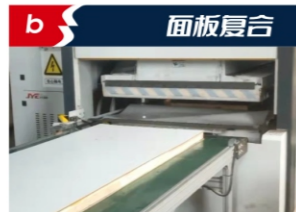
将面板
与门芯料复合

对木门上下面板
胶水快速固化

自动下料
到分拣区



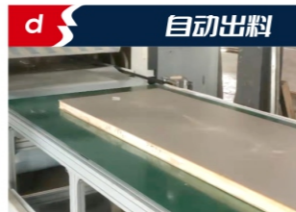
The glue applicator applies glue to two panels



Laminate the panel with the door core



Fast curing of glue for upper and lower panels of wooden doors



Automatic belt unloading to the sorting area

适用于办公台面、三层实木复合板、门板等复合贴面工艺

Suitable for composite veneers such as office countertops, three-layer solid wood composite panels, door panels, etc.

技术参数 / Technical parameter		GP-1
产能输出	Capacity output	480扇/8小时 480pcs/8h
人员配置	Staffing	2 workers
高频功率	HF power	30KW
工作台面	Working desk	2500*1250 mm
压力配置	Pressure configuration	50T
工艺流程	Process flow	整线whole line



高频复合压机

High frequency compound press

厚度不受限¹ · 操作简单² · 高效贴面³

适用于办公台面、三层实木复合板、门板等复合贴面工艺；
仅针对材料粘接处加热，不对整体工件加热。

Unlimited thickness, Simple operation, Efficient veneer composite

Suitable for office countertops, three-layer solid wood composite panels, door panels and other composite veneer technology;
Only heating the material bonding area, not the whole work piece.



扫码观看视频
Watch the video



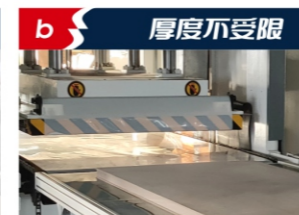
高频复合

可做单机使用
也可前后对接生产线



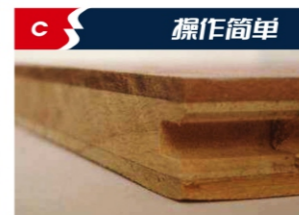
Can be used as stand-alone
The production line can also be
docked front and back site

不限制芯板或框架的厚度
缩短加热时间



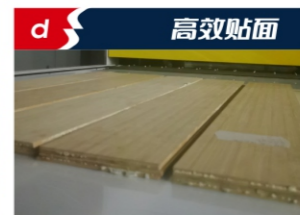
Does not limit the thickness of
the core board or frame
Shorten heating time

地板复合
加工成品



Floor composite
Finished products

竹木多层
复合工艺



Bamboo and wood
multi-layer composite

免漆门复合
加工成品



Paint-free door composite
Finished product



高频复合压机(通过式)

High frequency composite press (Pass-through)



扫码观看视频
Watch the video



高频线条压合机

High frequency line pressing machine



扫码观看视频
Watch the video



木门复合多台组线
产量倍增

只针对复合
面板加热

家具复合
加工成品

办公家具复合
加工成品

木制工艺品盒复合
加工成品

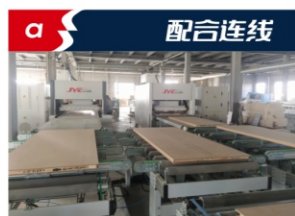
可做单机使用
也可前后对接生产线

完成一扇框架粘贴
仅需40~60秒

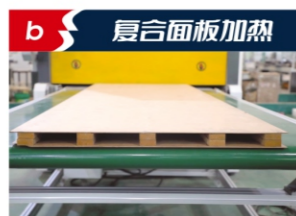
一键式操作
PLC自动控制

门板、护墙板等
装饰扣线快速贴合

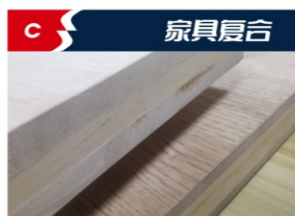
提供通讯端口
满足生产线数字化管理



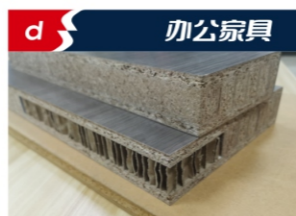
Wooden door composite multiple lines, double the output



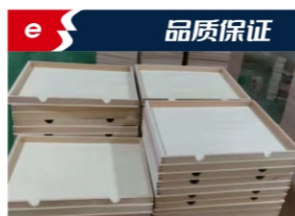
Heating only for composite panels



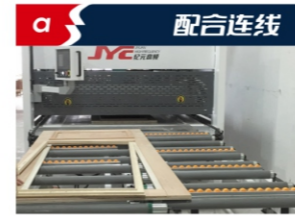
Furniture composite Finished products



Office furniture composite Finished product



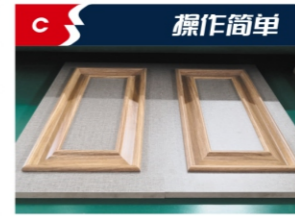
Wooden craft box composite Finished product



It can be used as a single machine or can be connected to the front and rear production lines



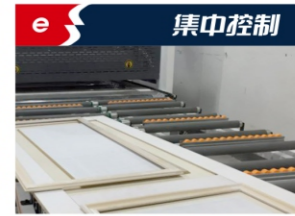
Finish a frame paste Only takes 40-60 seconds



One-button operation PLC automatic control



Quick fit of door panels, wall panels and decorative buckle lines



Provide communication port Satisfy the centralized control of the production line

注：可根据用户的不同需求定制。

Note: It can be customized according to the different needs of users.

高频复合压机(通过式)

High frequency compound press (pass-through)



技术参数 / Technical parameter		GJT1608-Y20-JY	GJT2513-Y50(100)-JY	GJT2813-Y50(100)-JY
电源	Power supply	AC 380V,50Hz	AC 380V,50Hz	AC 380V,50Hz
高频功率	HF power	10/20KW	20/50KW	20/50KW
高频频率	Rated frequency	6.78MHz-27.12MHz	6.78MHz-27.12MHz	6.78MHz-27.12MHz
加工尺寸	Working size	1600mmx800mm	2500mmx1250mm	2800mmx1250mm
最大压力	Maximum pressure	20T	50/100T	50/100T

注：可根据用户的不同需求定制。

Note: It can be customized according to the different needs of users.

高频线条压合机

High frequency line pressing machine



技术参数 / Technical parameter		GJTM3113-PD-12-JY
电源	Power supply	AC 380V,50Hz
高频功率	HF power	20/30KW
高频频率	Rated frequency	6.78MHz
加工尺寸	Working size	3100mmx1300mm
压力方式	Pressure method	正负压Positive and Negative Pressure

高频复合压机(双工位)

High frequency compound press (double station)



技术参数 / Technical parameter		GJT1608-Y20-JY
电源	Power supply	AC 380V,50Hz
高频功率	HF power	10/20KW
高频频率	Rated frequency	6.78MHz-27.12MHz
加工尺寸	Working size	1600mmx800mm
最大压力	Maximum pressure	20T

高频复合地板压贴机

High frequency floor compound pressing machine



技术参数 / Technical parameter		GJTY1503-100-JY
电源	Power supply	AC 380V,50Hz
高频功率	HF power	30/50KW
高频频率	Rated frequency	6.78MHz
竖向压力	Vertical pressure	100T
加工尺寸	Processing size	1500mmx350mmx400mm
送料方式	Feeding method	输送带Conveyor belt



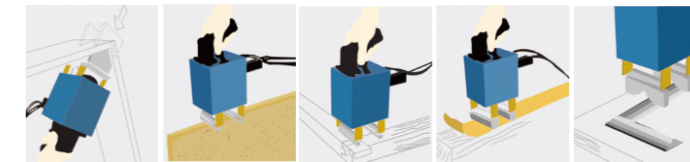
高频乐器胶合组装设备

High frequency musical instrument gluing assembly equipment



高频木焊机

High frequency wood welding machine



适用于吉他、钢琴等乐器部件
组装的专用设备

便捷、高效
环保生产

设备
加工成品

设备
加工成品

设备
加工成品

机身轻巧
移动方便

手持加热头
使用灵活

注：可根据用户的不同需求定制。
Note: It can be customized according to the different needs of users.

a 乐器部件组装



Suitable for musical instrument parts
such as guitars and pianos
Assembled special equipment

b 高效环保



Convenient and efficient
Environmentally friendly production

c 操作简单



Equipment
Finished products

d 精密组装



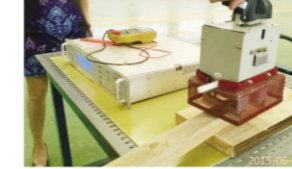
Equipment
Finished products

e 品质保证



Equipment
Finished products

a 机身轻巧



Lightweight body
Easy to move

b 使用灵活



Hand-held heating head
Flexible to use

技术参数 / Technical parameter GJ1.5-27-1-JY

电源	Power supply	AC 220V,50Hz
高频功率	HF power	1.5KW
高频频率	Rated frequency	27.12MHz
外形尺寸	Dimensions	550mmx450mmx1100mm

Blank lined area for notes, consisting of horizontal dashed lines.

JYC纪元 · 高频成就瞬间



瞬干·瞬拼技术

高频拼板系列 · 高频组框系列 · 高频干燥系列
高频弯木系列 · 高频复合系列

High frequency board joining · High frequency frame assembly · High frequency drying
High frequency bent wood · High frequency composite