

TNO report

TQS-RAP-07-

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**Noval Glass Group LTD
EN 12600 Pendulum test
Laminated safety glass (44.1)**

Date	November, 2007
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Contents

1	Introduction.....	3
2	Experimental	4
2.1	Delivered samples and materials	4
2.2	Testing Laboratory information.....	4
2.3	Test Results.....	4
3	Signature.....	5

1 Introduction

Noval Glass Group LTD has commissioned TNO Quality Services BV with initial type testing according to the EN12600.

It is to the manufacturer's responsibility that the samples delivered for initial type test are representative to the production and that normal production variations are included in the test samples. If any changes in applied materials or other deviation of the system description are introduced, the validity of this initial type test report shall be evaluated on validity. This could mean new tests or additional tests. According to the rules this decision and full responsibility belongs to the manufacturer. The system description is the base document for this evaluation.

For any other manufacturer this initial type test (ITT) report is not automatically valid. The manufacturer for this ITT report is defined as Noval Glass Group LTD.

TNO is a fully Notified Test Laboratory for EN tests for the CPD guideline 89/106/EEG under Lab.no. 1750 at the Technical Committee of the European Commission in Brussels. This report has been issued under this reference.

The following chapters describe the tested configuration(s), the results and the conclusions.

2 Experimental

2.1 Delivered samples and materials

The following samples were delivered for the Pendulum test - Impact test method and classification for flat glass (EN 12600):

Production plant of the samples (j) : Noval Glass Group LTD
Production date : 01-08-2007
Commercial product name (k) : Laminated safety glass
(EN ISO12543)
Type and nominal thickness (a) : Laminated safety glass, 44.1 configuration
Dimensions of the test pieces (b) : $876 \pm \text{mm}$ by $1938 \pm 5 \text{ mm}$
Intermediate layer (configuration) (l) : PVB
Applied films (clamped) (f) : n.a.

2.2 Testing Laboratory information

Testing laboratory (g) : China Global Safety Certification Center
Guanzhuang, Chaoyang District, Beijing
P.R.China
Zip code 100024
China
Notified Test Laboratory number (h) : CGSC is working under the responsibility of
TNO Quality Services BV Not. Lab 1750
(CPD guideline 89/106/EEG)
Calibration of test ridge (e) : 11-06-2005

2.3 Test Results

All samples have been tested by the China Safety Global Certification Center (CSGC) which is an approved test body and appointed by Certification and Accreditation of the P.R China (CNCA) and accredited by China National Accreditation Board for Certifiers (CNAB).

Testing date (i) : August 2007
Average thickness : 8.38 mm

Drop height [mm]	Test 1 result	Test 2 result	Test 3 result	Test 4 result
190	breakage < 4a	no breakage	no breakage	no breakage
450	no breakage	breakage < 4a	breakage < 4a	breakage < 4a
1200	breakage	-	-	-

Classification (d) : **2(B)2**

3 Signature

Eindhoven, November 2007

A handwritten signature in blue ink, appearing to read 'L. van der Ven – le Comte'.

L. van der Ven – le Comte
Author

TNO Quality Services BV

A handwritten signature in blue ink, appearing to read 'A.J. Piers'.

A.J. Piers, B.Sc.
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Summary of report

Date: 11-1-2007

EN 12600
Pendulum test – Impact test method and classification
for flat glass

for details, see test report

Producer: Noval Glass Group LTD
No.33 Shandong Road, Qingdao P.R.China

Under responsibility of: Noval Glass Group LTD
No.33 Shandong Road, Qingdao P.R.China

Product: **Laminated Safety Glass**
(44.1)

Test Result:

2(B)2

The tested samples are complying with the requirements of EN12600.

Signature:

A handwritten signature in blue ink, appearing to read 'L. van der Ven - le Comte'.

L. van der Ven - le Comte
Project leader

A handwritten signature in blue ink, appearing to read 'A.J. Piers'.

A.J. Piers
Programme leader