

PRODUCT SPECIFICATION

Model No.: FYLS-3528HXXC-RM

Features:
<ul style="list-style-type: none"> ■ SMD Type ■ Size (mm):5.20*2.70*1.80 ■ Lens Color: Water clear. ■ Viewing Angle(2θ½):120° ■ SMT package ■ Suitable for all SMT assembly and soldering method ■ Pb-free Reflow soldering application ■ RoHS Compliant ■ MSL:6

Applications:
<ul style="list-style-type: none"> ■ Light Strips ■ LCD Backlight ■ Decorative lighting ■ Indicators ■ Interior automotive ■ Illuminations ■ Mobile Phones



CUSTOMER APPROVED SIGNATURES	APPROVED BY	CHECKED BY	PREPARED BY

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Zip:315103

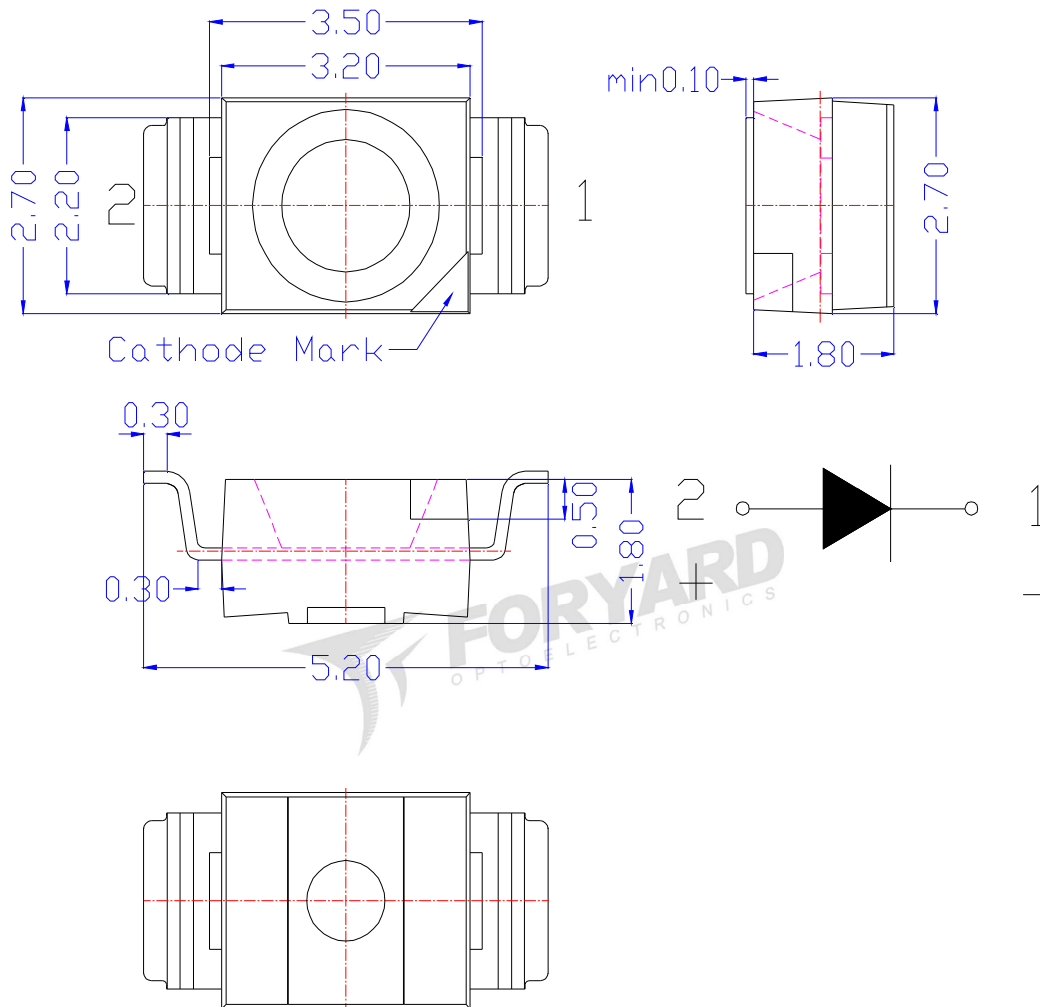
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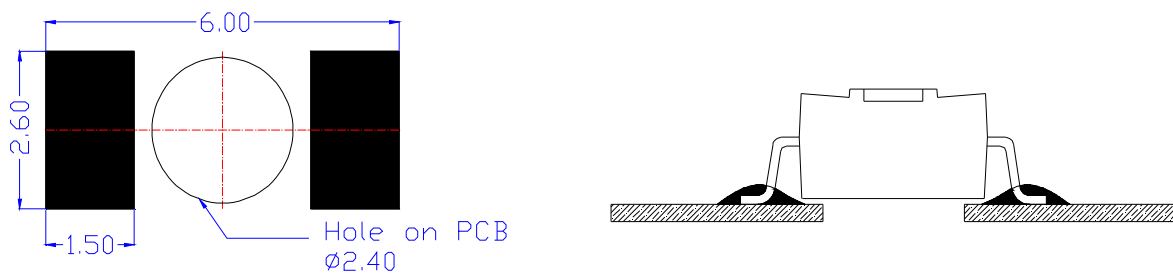
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Model No.: FYLS-3528HXXC-RM

■ Mechanical Dimensions



■ Recommend Soldering pad design(unit=mm)



Notes:

1. Dimension in millimeter, tolerance is ± 0.10 .
2. Angle: $\pm 5^\circ$
3. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.
4. The drawing is different from the actual one, please refer to the sample.

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■ Absolute maximum ratings

Parameter	Symbol	MAX.		Unit
		AlGaInP		
Power Dissipation	PD	60	95	mW
Peak Forward Current*	IFP	60	100	mA
Continuous Forward Current	IF	25	25	mA
Reverse Voltage	VR	5	5	V
Reverse Current (VR=5V)	IR	10	50	u A
Operating Temperature Range	Topr	-40~ +85		℃
Storage Temperature Range	Tstg	-40~ +85		℃

*1/10 Duty Cycle, 0.1ms Pulse Width

■ Electrical-Optical Characteristics

● Color Code & Chip Characteristics:(Test Condition:IF=20mA)

(Ta=25℃)

Model No.:	Emitting Color	Dice Material	Peak Wave	Dominant Wave			Spectral Line	Forward			Luminous Intensity (Iv) Unit:mcd		
			Length(AP)	Length(Ad) nm			halfwidth	Voltage(VF) Unit:V					
			nm	Min.	Typ.	Max.	(Δλ1/2) nm	Min.	Typ.	Max.	Min.	Typ.	Max.
Ultra brightness													
FYLS-3528HRC-RM	Ultra Red	AlGaInP	639	625	630	640	20	1.70	2.00	2.40	20	---	92
FYLS-3528HURC-RM	Ultra Red	AlGaInP	632	617	630	640	20	1.70	2.00	2.40	180	---	450
FYLS-3528HAC-RM	Ultra Amber	AlGaInP	610	600	606	610	20	1.70	2.00	2.40	40	---	251
FYLS-3528HUYC-RM	Ultra Yellow	AlGaInP	591	586	592	594	20	1.70	2.00	2.40	40	---	251
FYLS-3528HUGC-RM	Yellow Green	AlGaInP	575	569	573	578	20	1.70	2.00	2.40	45	---	115
FYLS-3528HPGC-RM	Pure Green	InGaN	518	---	525	---	35	---	3.50	4.30	150	---	500
FYLS-3528HUBC-RM	Ultra Blue	InGaN	468	464	---	472	20	2.70	---	3.70	180	---	450

■ Material

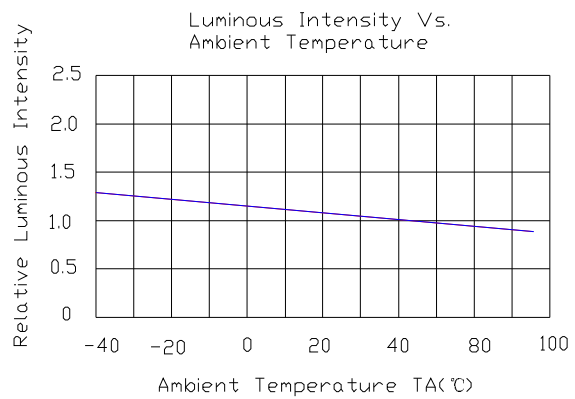
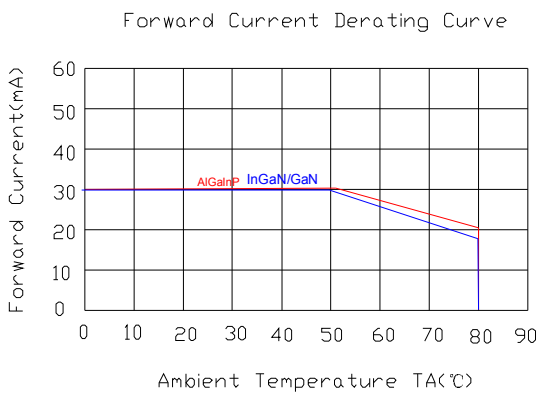
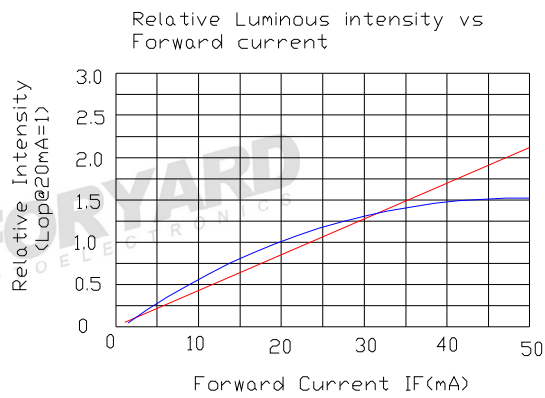
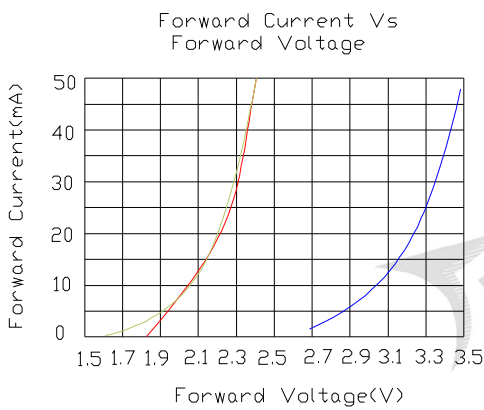
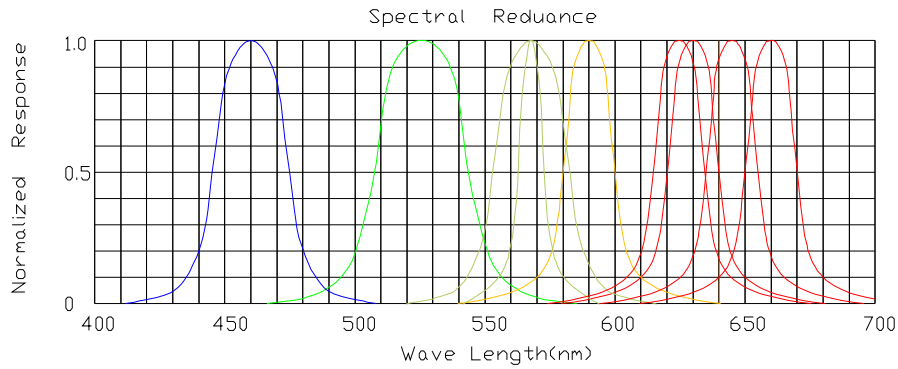
Item	Reflector	Wire	Encapsulate
Material	PPA	Gold	Epoxy

Note:

- 1.Luminous Intensity is based on the Foryard standards.
- 2.Pay attention about static for InGaN

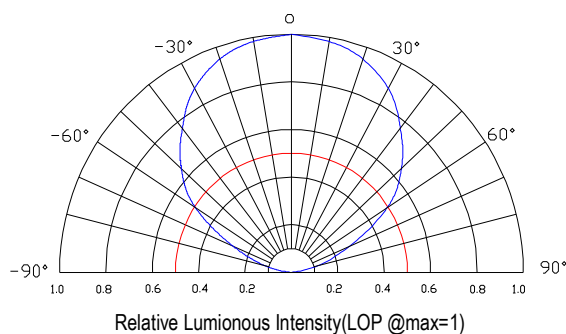
Model No.: FYLS-3528HXXC-RM

Electrical-Optical Characteristics-



NOTE:25°C free air temperature unless otherwise specified

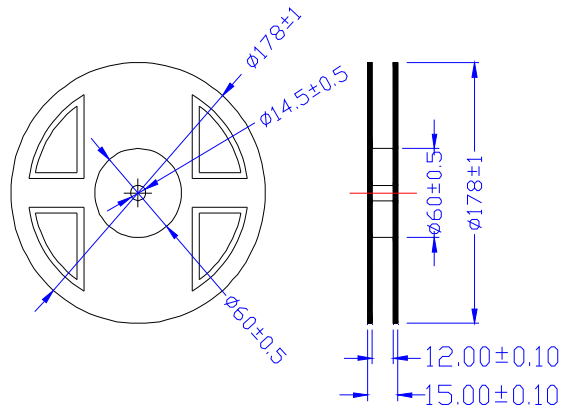
Radiation pattern-



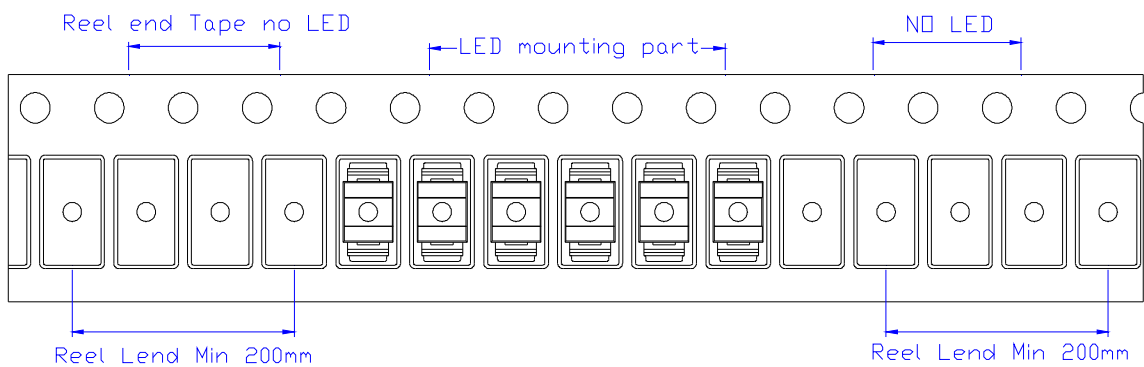
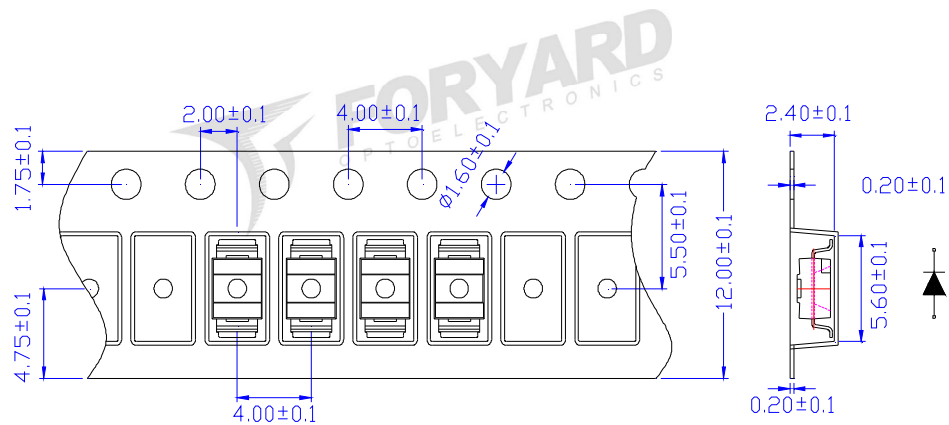
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■ **Package-**

1. Reel Dimension



2. Tape Dimension



Notice:

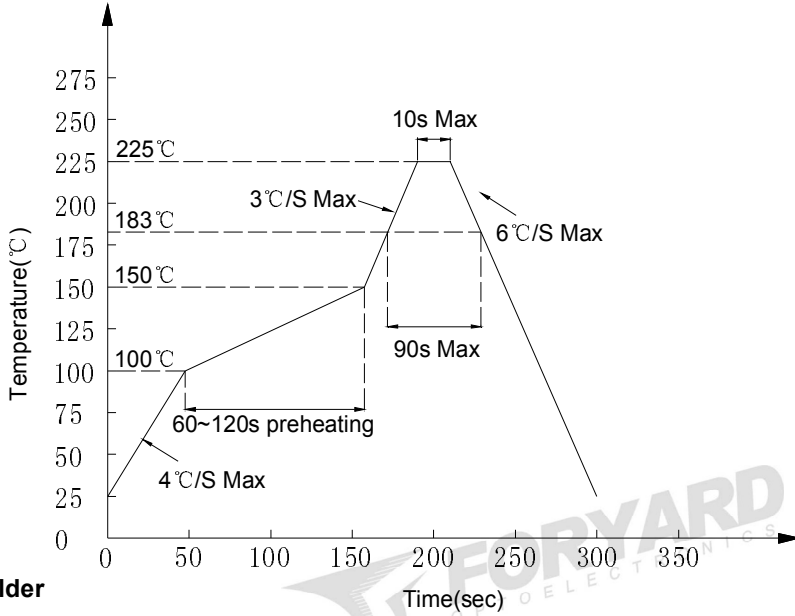
1. Tolerance unless mentioned is $\pm 0.2\text{mm}$

Model No.: FYLS-3528HXXC-RM

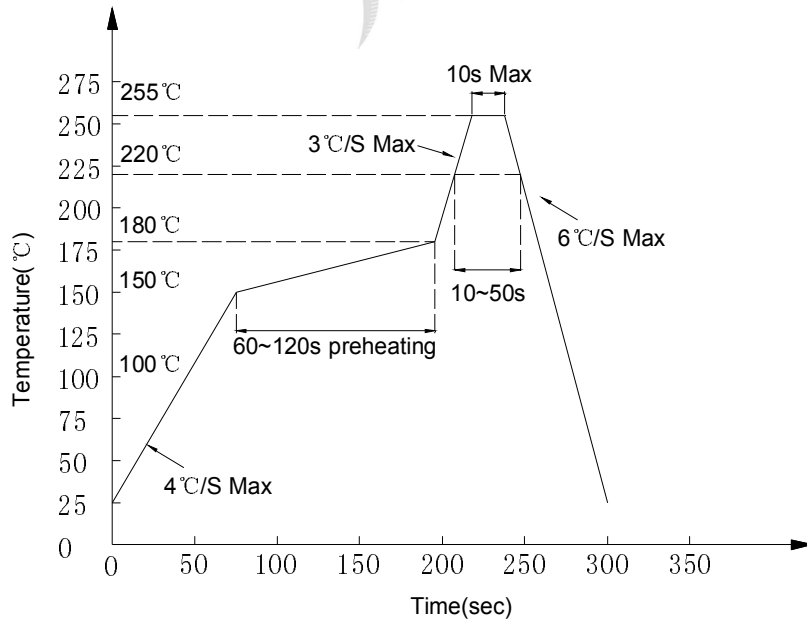
■ Soldering Characteristics-

● Reflow Soldering

● Lead Solder



● Lead-free Solder



Notes:

1. Although the recommended soldering conditions are specified in above table, reflow or hand soldering at the lowest possible temperature is desired for the LEDs.
2. A rapid-rate process is not recommended for cooling the LEDs down from the peak temperature.
3. All temperatures refer to solder Pad.

● Hand Soldering

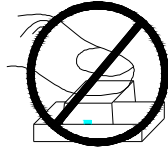
Soldering temperature	300°C Max. (25W Max.)	One time only
Soldering time	5 ±1sec	

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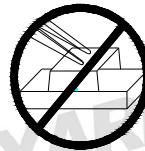
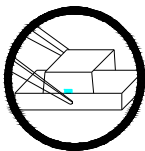
■ Handling of Silicone Resin LEDs-

● Handling Indications

When handling the product, do not touch it directly with bare hands as it may contaminate the surface and affect on optical characteristics. In the worst cases, excessive force to the product might result in catastrophic failure due to package damage and/or wire breakage.

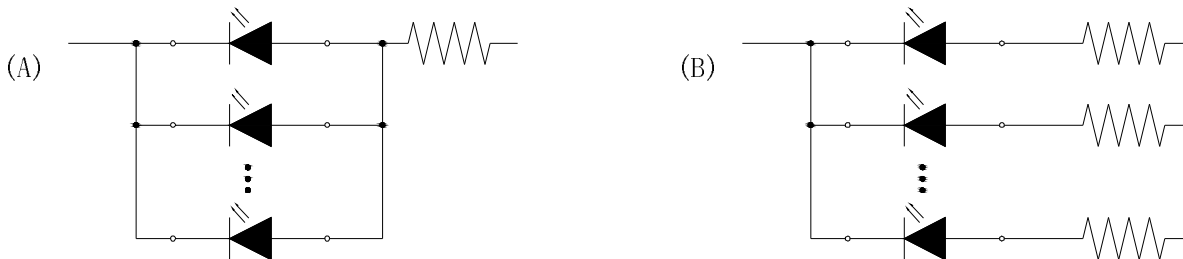


When handling the product with tweezers, LEDs should only be handled from the side and make sure that excessive force is not applied to the resin portion of the product. Failure to comply can cause the resin portion of the product to be cut, chipped, delaminated and/or deformed, and wire to be broken, and thus resulting in catastrophic failure.



■ Recommended circuit-

• In designing a circuit, the current through each LED must not exceed the absolute maximum rating specified for each LED. It is recommended to use Circuit B which regulates the current flowing through each LED. In the meanwhile, when driving LED with a constant voltage in Circuit A, the current through the LEDs may vary due to the variation in forward voltage (VF) of the LEDs. In the worst case, some LED may be subjected to stresses in excess of the absolute maximum rating.



• This product should be operated in forward bias. A driving circuit must be designed so that the product is not subjected to either forward or reverse voltage while it is off. In particular, if a reverse voltage is continuously applied to the product; such operation can cause migration resulting in LED damage.

■ Storage-

● Storage Conditions

1. Unopened moisture barrier bag (MBB) shall be stored at temperature below 5°C~30°C, with humidity below 60%RH.
2. Before the MBB be opened, check if have the air leakage, if have, then need to bake at 65°C~70°C for 24hours.
3. After the MBB has been opened, the LEDs which need for reflow soldering or other soldering methods, must be used according to below:
 - a: Must finish the soldering in 12hours
 - b: Stored with the humidity below 30%RH
 - c: If not finish the soldering in 12hours, need to bake the LED again at 65°C~70°C for 24hours